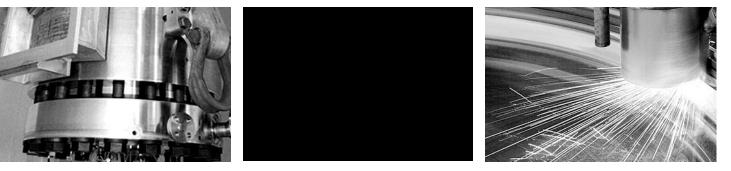








# FAMOS PdP Workshop Architect as a Scratchpad

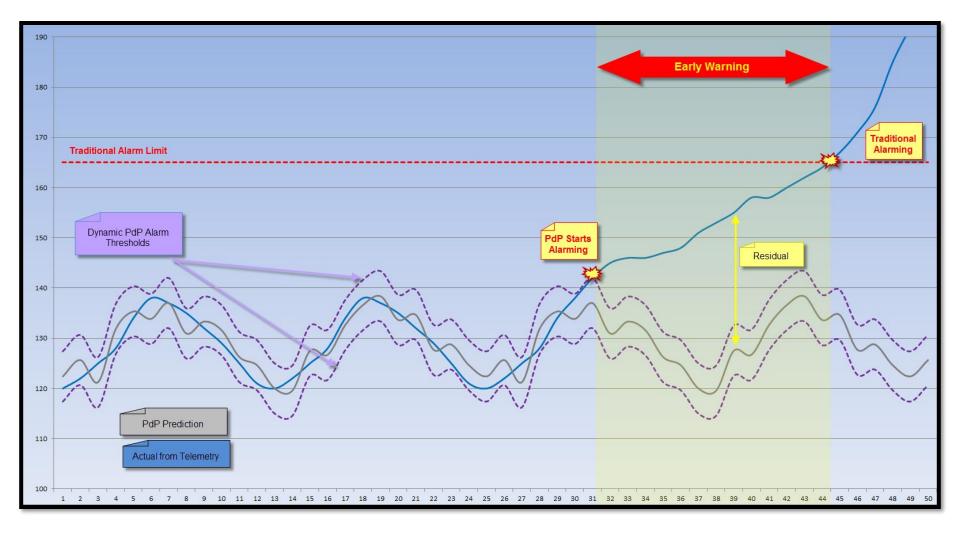




1 | January 21, 2020 | Proprietary | © 2019 Curtiss-Wright



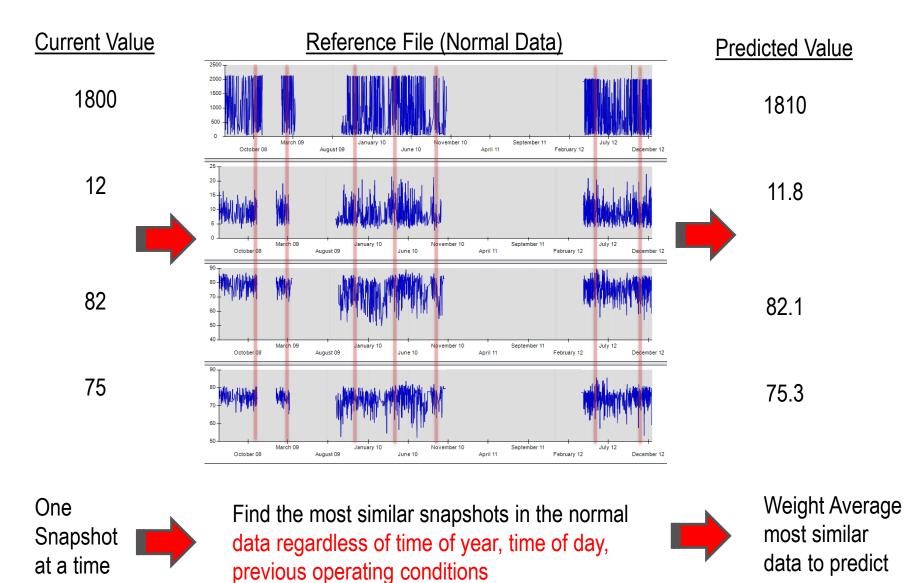
# **PdP Anomaly Detection**



Make reliable predictions and compare with actuals to provide early warning

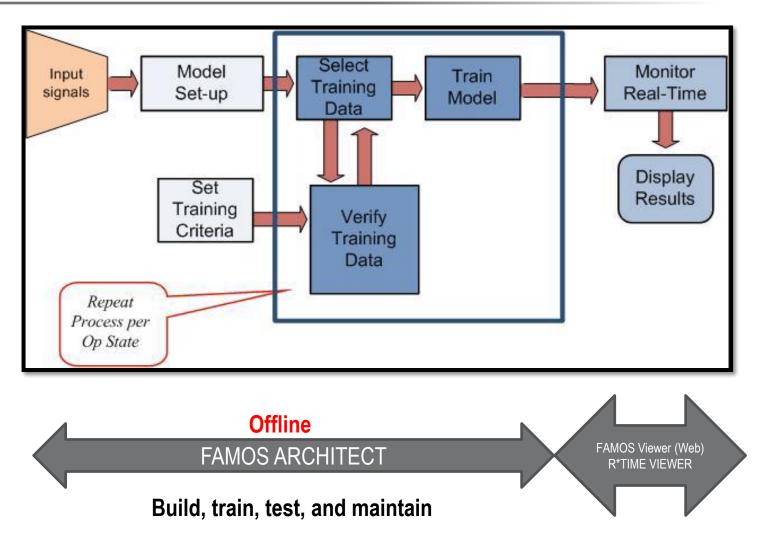


# **PdP in Runtime**



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### **PdP Functional Process**



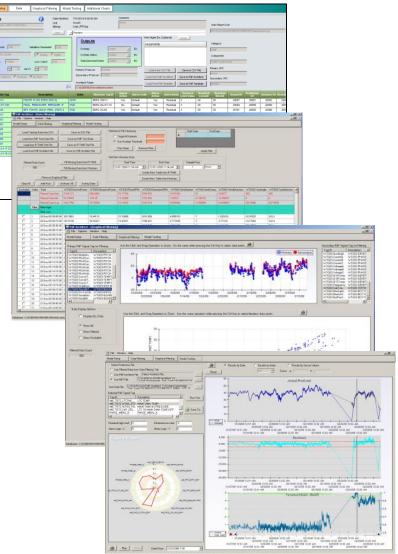


# FAMOS Architect – PdP Modeling Functionality

- Tools for configuring and building models
  - From scatch (include selection from PI, OPC, FAMOS lists)
  - Copy models within or between databases
  - CSV
  - Store FAMOS data files
  - Spreadsheet-like data manipulation

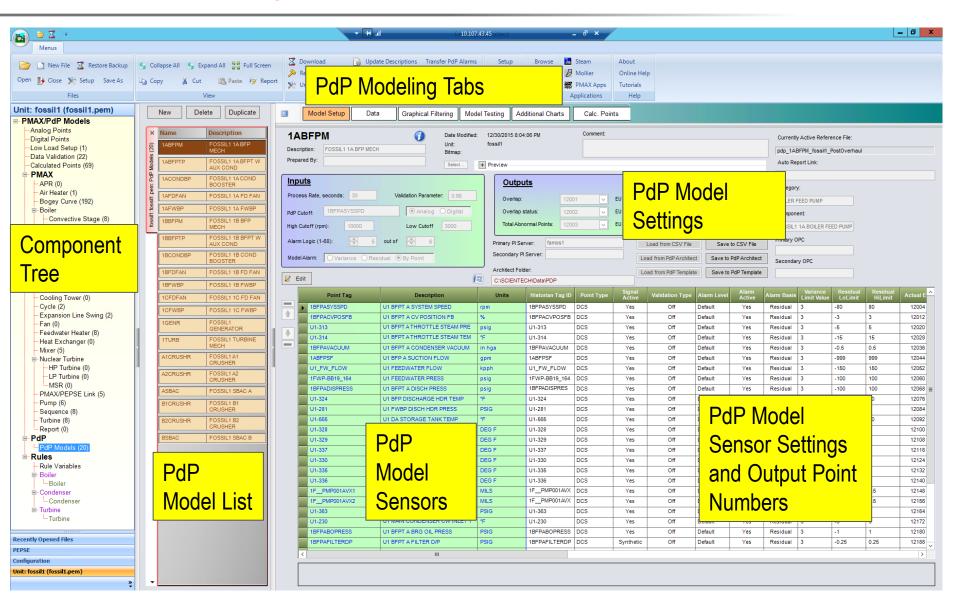
### Flexible data import features

- FAMOS Historian
- PI, OPC
- CSV
- Store FAMOS data files
- Data filtering mechanisms; tabular and graphical
- Export Data and Test results
- Never need to put model in runtime to extract value. Can be used for postincident review and analysis (RCA) and off-line diagnostics





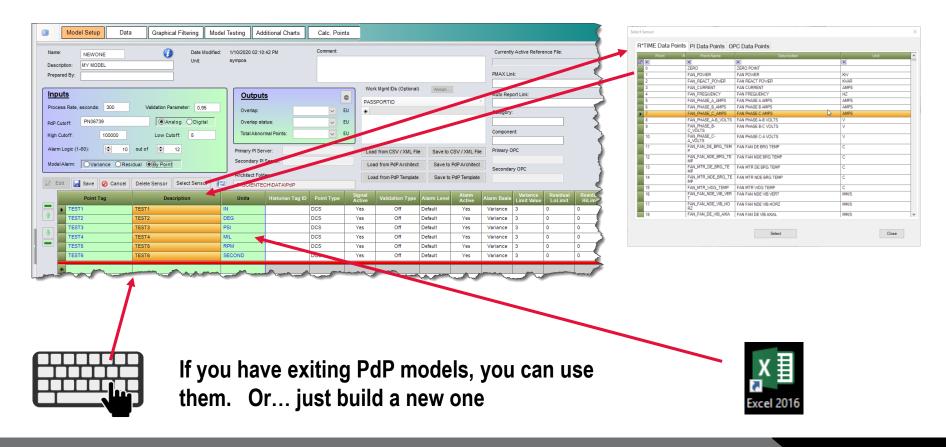
# PdP Model Configuration – all from one screen



CURTISS WRIGH

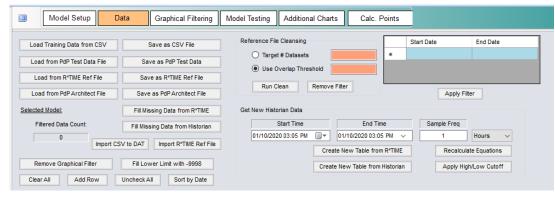
## **Create or Load a Scratchpad Model**

- You can work on a copy of a database (even if you don't currently use PdP)
- You can create a new database from scratch, save it and continually reuse
- Just don't download anything (or run on your own client machine just to be safe)



# What Can Be Done with the Scratchpad (or real) Model

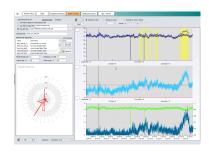
#### Import Data by Multiple Means



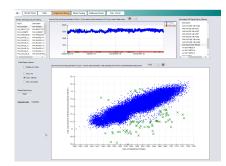
#### Clean and or Massage the data to suit your needs

Excluded	Index	Date	FAN_POWER	FAN_REACT_POWER	FAN_CURRENT	FAN_FREQUENCY	FAN_PHASE_A_AMPS	FAN_PHASE_B_AMPS	FAN_PHASE_C_AMPS	FAN_PHASE_A-B_VOLTS	FAN_PHASE_B-C_VOLTS	FAN_PHASE_C-A.
		Filtered Data Max:	1766.624	969.373	288.0294	60.06	286.737	289.14	286.875	4224.499	4231.504	4229.895
		Filtered Data Min:	0	0	0	0	0	0	0	0	0	0
		Filtered Data Avg:	1580.299	884.2659	256.959	59.92131	256.5273	258.3243	256.7587	4057.382	4063.156	4060.923
	Fiter	Filter High:										
		Filter Low:										
Delete		Apply Equation:										
	1	9/1/2018 00:00	1443.272	838.9747	235.1119	60.01	235.693	236.646	235.873	4082.081	4085.239	4084.328
	2	9/1/2018 00:05	1439.735	837.3741	235.3866	60.01	235.01	236.674	235.173	4084.958	4088.266	4088.347
	3	9/1/2018 00:10	1439.289	835.2993	234.8373	29.99	Сору	9	234.442	4087.086	4090.69	4091.819
	4	9/1/2018 00:15	1415.476	827.8246	232.8231	60	Paste	1	232.661	4083.084	4086.163	4086.809
	5	9/1/2018 00:20	1415.003	830.4407	231.839	60.01	Delete	3	231.591	4090.838	4093.996	4095.072
	6	9/1/2018 00:25	1423.703	834.8673	233.0749	60.03	Set Value to	4	232.8	4094.644	4098.198	4099.05
	7	9/1/2018 00:30	1430.993	840.9312	236.4852	59.99	Add Constant to	4	236.545	4083.817	4089.035	4088.074
	8	9/1/2018 00:35	1430.369	833.4824	232.4569	60.02	Multiply by Constant	5	233.511	4081.375	4084.798	4085.524
	9	9/1/2018 00:40	1432.563	833.4335	235.0204	59.97	Select column		234.397	4086.685	4089.774	4090.465
	10	9/1/2018 00:45	1429.606	831.9542	235.6613	60	233.192	233.763	232.977	4090.839	4094.073	4094.223
	11	9/1/2018 00:50	1423.91	836 5871	233 0062	59.98	233 271	233 261	232 938	4085 384	4088 276	4088 394

Create a reference file and run tests of time periods of interest



- Fast Downloads of large amounts of data from historians like OSI PI
- Use CSV DATA
- Include Calcs in your model and process after data import





# Data Wrangling – Tabular Tools

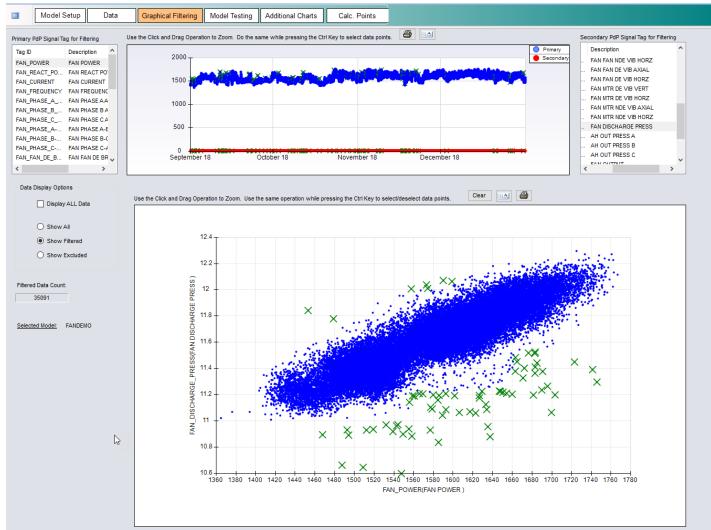
I				TAN_TAN_NOC_DICO_TEN	TAN_INTR_DE_DRO_TEMP	FAN_MTR_NDE_BRG_TEMP	TAN_MTR_WDG_TEMP	I AN_I AN_NOL_VID_VERI	I AN_I AN_NOL_VID_NORZ	FAI "
	Filtered Data Max:	9.895	50.32653	42.75817	75.47301	70.57494	113.7878	1.097112	1.576897	3.18
1	Filtered Data Min:	).309	28.4912	28.12499	54.91943	50.25023	54.06493	0.4741143	0.7877532	0.64
1	Filtered Data Avg:	5.118	33.35387	33.31338	62.14423	57.9763	73.85998	0.7108146	1.169303	1.32
Filter	Filter High:									
i	Filter Low:									
	Apply Equation:									
4 9	9/1/2018 02:45	1.822	46.55761	41.24755	-9999	57.07091	61.17553	0.7006628	1.446922	1.50
5 9	9/1/2018 02:50	1.077	46.84752	41.30859	-9999	56.99461	6 Conv		1.404911	1.65
6 9	9/1/2018 02:55	7.475	46.69494	41.30859	-9999	56.93359	6		1.314963	1.52
7 9	9/1/2018 03:00	5.414	46.84752	41.24755	-9999	56.99461	6		1.284309	1.39
8 9	9/1/2018 03:05	9.856	46.19139	41.24755	-9999	56.79625	6		1.272328	1.40
9 9	9/1/2018 03:10	).402	46.09985	41.30859	-9999	56.85729	6	to	1.238901	1.41
0 9	9/1/2018 03:15	1.912	46.13036	41.24755	-9999	56.78099	6		1.198524	1.38
1 9	9/1/2018 03:20	5.943	46.03881	41.40014	-9999	56.78099	6		1.180302	1.35
2 9	9/1/2018 03:25	3.84	46.26769	41.38488	-9999	56.71996				1.44
3 9	9/1/2018 03:30	3.951	46.26769	41.38488	-9999	56.64367	60.33629 0.6293832		1.15436	1.54
4 9	9/1/2018 03:35	2.268	46.6339	41.38488	-9999	56.64367	60.50414	0.6439853	1.22539	1.58
5 9	9/1/2018 03:40	3.211	46.71019	41.46117	-9999	56.56737	60.36681	0.6433493	1.269626	1.62
6 9	9/1/2018 03:45	7.294	46.90856	41.46117	-9999	56.50633	60.01586	0.6408206	1.305558	1.50
7 9	9/1/2018 03:50	3.126	46.20666	41.38488	-9999	56.44531	60.0769	0.6602103	1.289871	1.37
8 9	9/1/2018 03:55	3.636	45.68786	41.36962	-9999	56.43005	60.06163	0.6823921	1.257742	1.36
9 9	9/1/2018 04:00	7.201	46.03881	41.38488	-9999	56.35375	60.12267	0.6562873	1.218974	1.36
0 9	9/1/2018 04:05	9.13	45.90148	41.38488	-9999	56.33849	59.93956	0.6240941	1.177931	1.40
1 9	9/1/2018 04:10	3.898	45.70311	41.38488	-9999	56.27746	60.09216	0.6856959	1.150863	1.44
2 9	9/1/2018 04:15	5.022	45.10802	41.32384	-9999	56.35375	60.24474	0.7591657	1.128109	1.42
3 9	9/1/2018 04:20	7.111	45.68786	41.38488	-9999	56.35375	60.36681	0.7609366	1.18365	1.40
4 9	9/1/2018 04:25	9.785	44.77233	41.40014	-9999	56.27746	60.71776	0.7538191	1.264269	1.63 🗸
	iiter     I       4     4       5     6       7     8       9     0       1     2       3     1       5     6       7     8       9     0       1     1       2     3       9     0       1     1       9     0       1     1       2     1       1     1       2     1       2     3	Filter     Filter High:       Filter Low:     Apply Equation:       4     9/1/2018 02:45       5     9/1/2018 02:55       6     9/1/2018 02:55       7     9/1/2018 02:55       7     9/1/2018 03:00       8     9/1/2018 03:00       8     9/1/2018 03:10       0     9/1/2018 03:15       1     9/1/2018 03:20       2     9/1/2018 03:25       3     9/1/2018 03:30       4     9/1/2018 03:35       5     9/1/2018 03:40       6     9/1/2018 03:55       9     9/1/2018 03:55       9     9/1/2018 03:55       9     9/1/2018 04:55       9     9/1/2018 04:55       9     9/1/2018 04:00       00     9/1/2018 04:01       01     9/1/2018 04:10       2     9/1/2018 04:15       3     9/1/2018 04:15       3     9/1/2018 04:20	Filter     Filter High:     Filter Low:       Apply Equation:        4     9/1/2018 02:45     .822       5     9/1/2018 02:55     .475       6     9/1/2018 02:55     .475       7     9/1/2018 03:00     .414       8     9/1/2018 03:05     .886       9     9/1/2018 03:05     .943       2     9/1/2018 03:25     .844       3     9/1/2018 03:25     .844       3     9/1/2018 03:35     .268       5     9/1/2018 03:45     .294       7     9/1/2018 03:45     .294       7     9/1/2018 03:55     3.636       9     9/1/2018 03:55     3.636       9     9/1/2018 03:55     3.636       9     9/1/2018 03:55     3.636       9     9/1/2018 03:55     3.636       9     9/1/2018 04:05     1.13       1     9/1/2018 04:05     3.13       1     9/1/2018 04:05     3.022       3     9/1/2018 04:15     3.022       3 <td>Filter     Filter High:     Image: Contemporal system       Filter Low:     Apply Equation:     Image: Contemporal system     Image: Contemporal system       4     9/1/2018 02:45     .822     46.55761       5     9/1/2018 02:55     .475     46.84752       6     9/1/2018 02:55     .475     46.69494       7     9/1/2018 03:00     .414     46.84752       8     9/1/2018 03:05     .856     46.19139       9     9/1/2018 03:05     .856     46.19139       9     9/1/2018 03:05     .844     46.09985       0     9/1/2018 03:15     .912     46.13036       1     9/1/2018 03:25     .844     46.26769       3     9/1/2018 03:35     .268     46.6339       5     9/1/2018 03:35     .268     46.6339       5     9/1/2018 03:45     .294     46.90856       7     9/1/2018 03:55     .636     45.68786       9     9/1/2018 03:55     .636     45.68786       9     9/1/2018 04:05     .13     45.90148</td> <td>Filter     Filter High:     Filter Low:     Image: Contemporal system       4     9/1/2018 02:45     8.822     46.55761     41.24755       5     9/1/2018 02:45     8.822     46.55761     41.24755       5     9/1/2018 02:55     1.475     46.69494     41.30859       6     9/1/2018 02:55     1.475     46.69494     41.30859       7     9/1/2018 03:00     4.14     46.84752     41.24755       8     9/1/2018 03:05     8.856     46.19139     41.24755       9     9/1/2018 03:05     8.856     46.19139     41.24755       9     9/1/2018 03:05     9.856     46.19036     41.24755       9     9/1/2018 03:05     9.43     46.03881     41.40014       2     9/1/2018 03:02     9.943     46.26769     41.38488       3     9/1/2018 03:35     2.268     46.6339     41.38488       4     9/1/2018 03:35     2.268     46.6339     41.38488       5     9/1/2018 03:45     7.294     46.90856     41.36117       &lt;</td> <td>Filter     Filter Low:     Image: Control of the second se</td> <td>Filter     Filter Low:     Image: Comparison of the c</td> <td>Filter     Filter High:     Image: Second Se</td> <td>Filter Hgh:     Filter Hgh:</td> <td>Fater High:     Fater Wigh:     Fater Wigh:</td>	Filter     Filter High:     Image: Contemporal system       Filter Low:     Apply Equation:     Image: Contemporal system     Image: Contemporal system       4     9/1/2018 02:45     .822     46.55761       5     9/1/2018 02:55     .475     46.84752       6     9/1/2018 02:55     .475     46.69494       7     9/1/2018 03:00     .414     46.84752       8     9/1/2018 03:05     .856     46.19139       9     9/1/2018 03:05     .856     46.19139       9     9/1/2018 03:05     .844     46.09985       0     9/1/2018 03:15     .912     46.13036       1     9/1/2018 03:25     .844     46.26769       3     9/1/2018 03:35     .268     46.6339       5     9/1/2018 03:35     .268     46.6339       5     9/1/2018 03:45     .294     46.90856       7     9/1/2018 03:55     .636     45.68786       9     9/1/2018 03:55     .636     45.68786       9     9/1/2018 04:05     .13     45.90148	Filter     Filter High:     Filter Low:     Image: Contemporal system       4     9/1/2018 02:45     8.822     46.55761     41.24755       5     9/1/2018 02:45     8.822     46.55761     41.24755       5     9/1/2018 02:55     1.475     46.69494     41.30859       6     9/1/2018 02:55     1.475     46.69494     41.30859       7     9/1/2018 03:00     4.14     46.84752     41.24755       8     9/1/2018 03:05     8.856     46.19139     41.24755       9     9/1/2018 03:05     8.856     46.19139     41.24755       9     9/1/2018 03:05     9.856     46.19036     41.24755       9     9/1/2018 03:05     9.43     46.03881     41.40014       2     9/1/2018 03:02     9.943     46.26769     41.38488       3     9/1/2018 03:35     2.268     46.6339     41.38488       4     9/1/2018 03:35     2.268     46.6339     41.38488       5     9/1/2018 03:45     7.294     46.90856     41.36117       <	Filter     Filter Low:     Image: Control of the second se	Filter     Filter Low:     Image: Comparison of the c	Filter     Filter High:     Image: Second Se	Filter Hgh:     Filter Hgh:	Fater High:     Fater Wigh:     Fater Wigh:

- Simple tools to address whole columns or ranges of data
- Copy and paste to and from a spreadsheet
- Fill in Missing Data by creating a reference file for periods when all the sensor data is normal and use to predict data for periods when select sensors were bad



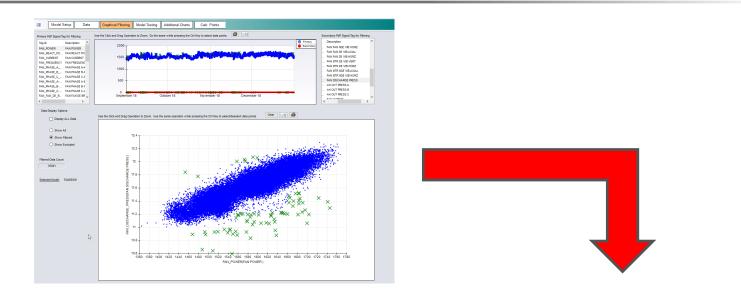
# **Data Wrangling**

#### **Graphical Tools**

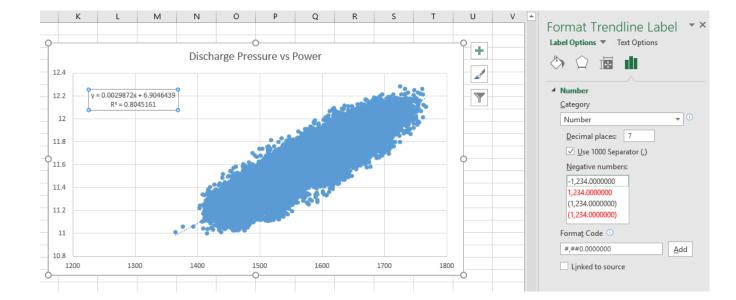


- Temporarily highlight data to match time of occurrence to x-y relationship to assess outlier or clusters
- Mark datapoints to be excluded when data is saved
- No data is discarded until the data is saved

## Simple Use - Clean Data to Use in Curve Fitting

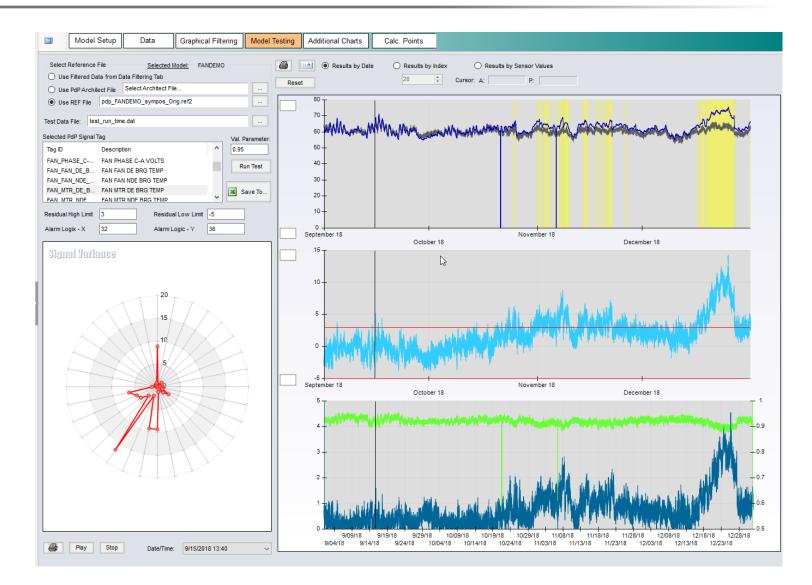


Be careful of number formatting in equations provided in Excel ... make sure to format to get enough significant figures



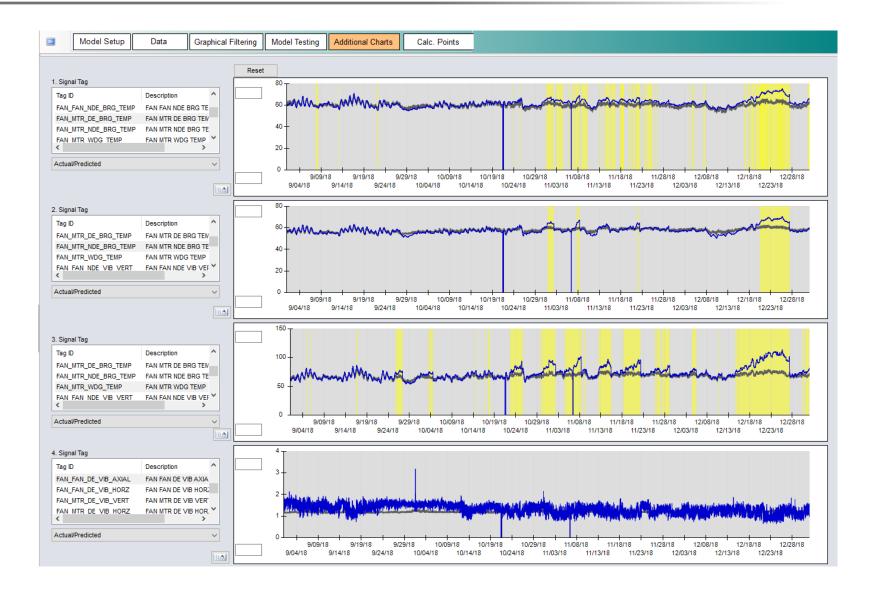
11 | January 21, 2020 | Proprietary | © 2019 Curtiss-Wright

## **Root Cause Analysis or Near Real Time Troubleshooting**



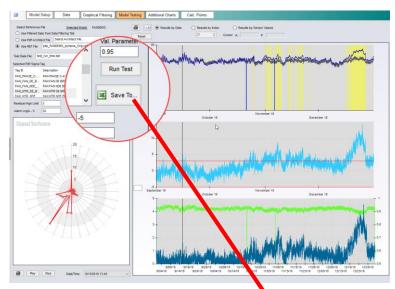


## **Multiple Synchronized Charts**



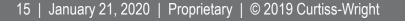


### PdP Model Configuration – all from one screen



		FanPdPOutputs.xlsx - Excel	N I	<b>T</b> - <b>7</b> ×
File Home Insert Page Layout Formulas Data Review   Structure Structure Arial 10 A' T T T   Paste Copy B J U H Structure T T	→ → → → → → → → → → → → → → → → → → →	Normal Bad Good		Herzau, James & Share
Clipboard 5 Font 5	Alignment 5 Numer 5	Table  Styles	•	Cells Editing
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A B C D E F G				/ X Y Z AA AB AC ▲ MTR FAN MTR FAN DISCAH OUT IAH OUT IAH OUT IFAN OUT FA
2 9/1/2018 0 1444.67 839.367 235.569 60.0122 235.675 237.05				5416 0.995075 11.9599 11.0387 11.0286 11.04 35.5944
3 9/1/2018 0 1434.11 840.866 233.918 60.0147 233.459 235.25				5977 0.955302 11.8614 10.9032 10.8856 10.8978 35.9434
4 9/1/2018 0 1438 843.772 234.324 60.0028 234.098 235.449 5 9/1/2018 0 1434.35 843.494 234.301 60.0101 233.624 234.894				6294 0.994327 11.8322 10.8999 10.8862 10.8964 36.1319 0573 0.953235 11.7125 10.8527 10.8322 10.8466 34.9872
5 9/1/2018 0 1434.35 843.494 234.301 60.0101 233.624 234.894 6 9/1/2018 0 1433.07 841.811 232.267 60.0115 233.054 234.864				0573 0.953235 11.7125 10.8527 10.8322 10.8466 34.9872 5694 0.985471 12.0299 11.0963 11.0717 11.0911 34.6871
7 9/1/2018 0 1427.33 838.942 232.63 60.0147 232.276 233.64				7305 0.982557 11.9374 10.9959 10.9777 10.9905 35.0344
91 101 1 121 18 240 31 231 24 60 101 2 10 2 10	12 m 110 2 110 12 110 97 47 512 30	77 0 097 22 82 9 54 3 92 57		jn 7 194 G 11 1 18 10 57 10 22 11 47 2 372
			1. 0. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	74.39 0.98383 11.8108 10.9512 10.9367 10.9492 36.188
42 9/1/2018 0 1462.21 851.553 236.442 60.0033 237.457 239.420 43 9/1/2018 0 1450.39 844.726 235.706 60.0162 236.315 237.77	28 237.859 4099.73 4104.4 4102.42 45.9022 37. 23 236.266 4092.44 4096.46 4094.64 44.8691 38.			7439 0.98383 11.8108 10.9512 10.9367 10.9492 36.188 0123 0.968363 11.8422 10.958 10.9376 10.9521 33.2537
44 9/1/2018 0 1453.39 849.828 234.325 60.0222 235.356 237.36				9954 0.974294 11.9203 10.9269 10.9074 10.918 33.9568
45 9/1/2018 0 1419.91 836.432 232.554 60.0196 231.587 232.79				8277 0.969082 11.7056 10.8605 10.8419 10.8524 32.5322
46 9/1/2018 0 1418.52 836.471 231.17 60.0224 231.075 232.66	7 231.021 4103.59 4107.91 4106.09 47.6792 38.7	642 63.1063 56.9841 61.9816 0.621058 0.910251	1.15155 1.63649 1.71604 0.968156 1.0	8478 1.00381 11.9557 11.051 11.0276 11.0425 31.8396
47 9/1/2018 0 1440.53 844.698 233.525 60.0235 234.003 235.81			1.15795 1.64584 1.74425 0.978512 1.0	9168 0.984814 11.8623 10.9673 10.9426 10.9569 32.3783
48 9/1/2018 0 1471.22 852.639 239.639 60.0219 238.988 240.71				9314 0.981377 11.8802 10.9403 10.9205 10.9341 37.1436
49 9/1/2018 0 1461.49 851.617 237.117 60.0149 237.486 239.22				9356 0.959519 11.8439 10.9549 10.9369 10.9494 34.28
50 9/1/2018 0 1453.78 842.373 236.276 59.9905 236.385 238.54				0628 0.98881 11.9751 11.0439 11.0185 11.0358 34.0586
51 9/1/2018 0 1450.38 844.947 235.438 60.0164 235.652 237.12	2 235.762 4102.27 4106.87 4104.48 45.2197 38.4			2267 1.02657 11.9237 11.0143 10.9959 11.0091 32.6168
52 9/1/2018 0 1447.07 845.99 235.629 60.0191 235.272 236.931 53 9/1/2018 0 1450 18 849 649 235.083 60 0116 235.792 237.342	18 235.158 4103.58 4108.38 4105.35 45.2279 38.4 2 236.063 4104.13 4107.81 4106.29 45.3047 38.3		1.15886 1.63298 1.74006 1.00518 1.10 1.16552 1.63829 1.74825 0.992027 1.1	0731 1.01408 11.9703 11.0172 10.9989 11.0093 33.0223
Actual Predicted Residuals Variance Exceeds		······································		
			1	
Ready 🛅				E - + 100%

- PdP is an integral part of FAMOS
- You can realize value from PdP Functionality even if you don't run models in real time
- Creating usable data can be a significant effort
- FAMOS Architect PdP tools can make creating usable data more manageable











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