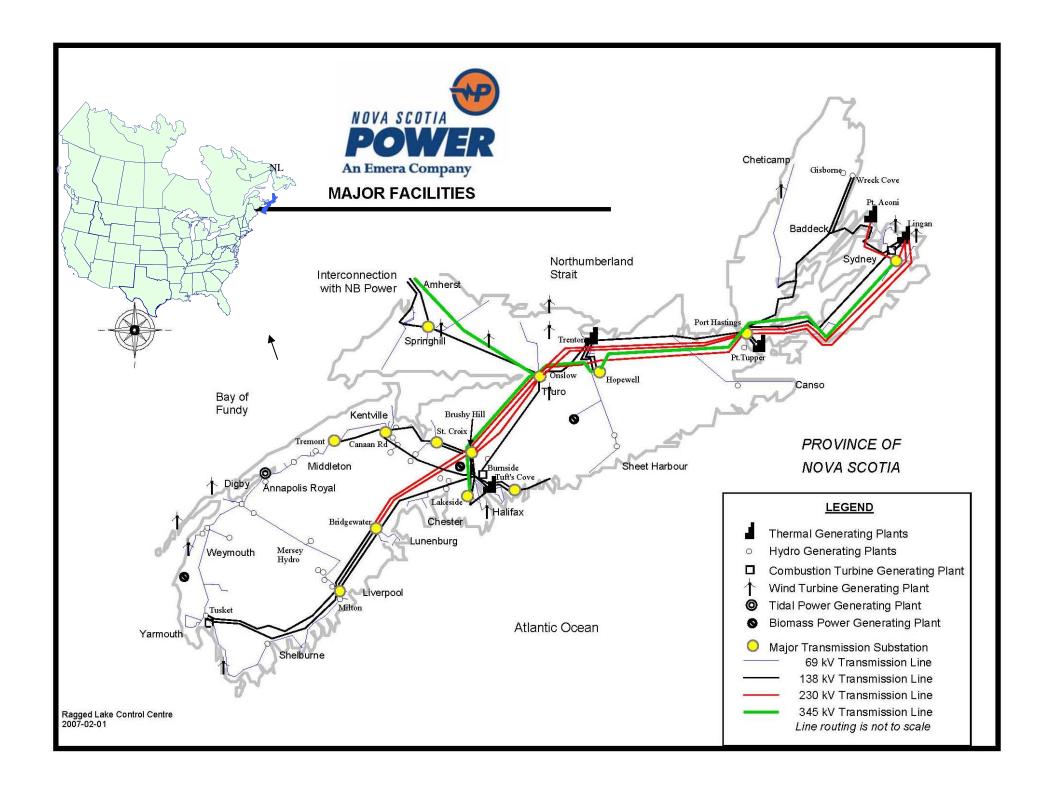
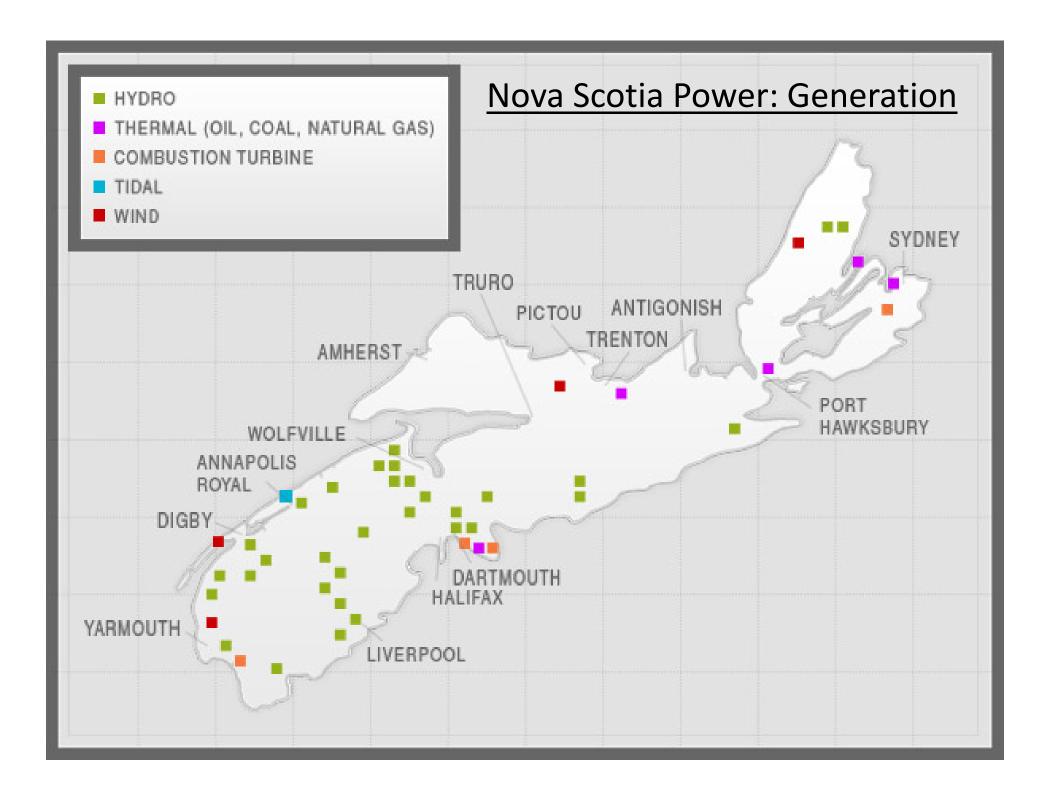
Nova Scotia Power Inc.

Fleet Asset Management





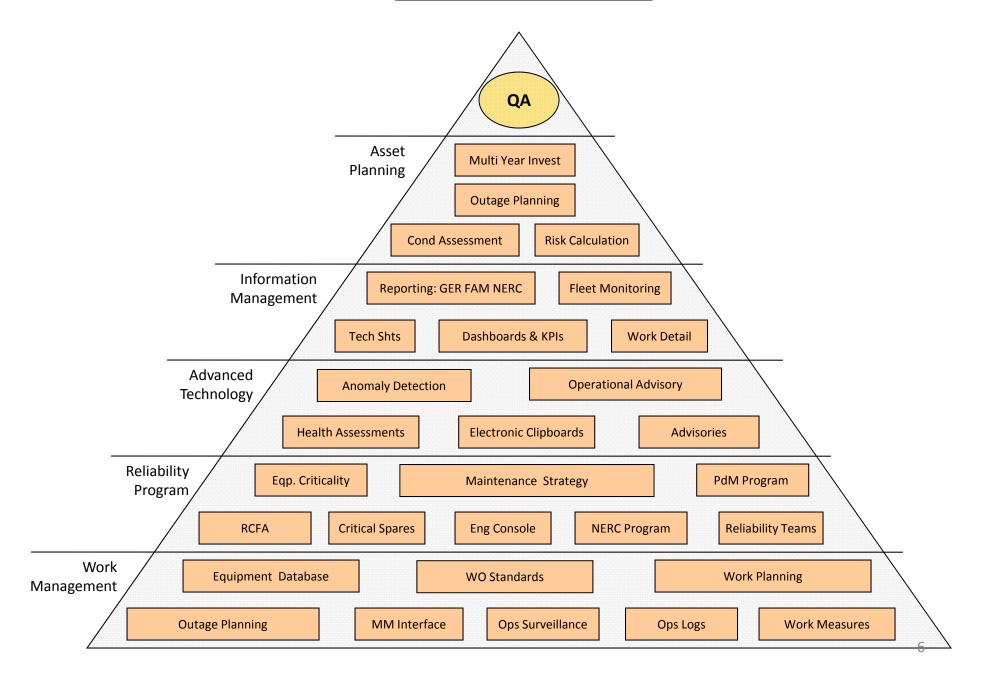
NSPI Challenges

- Aging Fleet
- Growing Knowledge Gap
- Planned "End of Life"
- Changing Generation Profile and Utilization
- Stakeholder Scrutiny

Fleet Asset Management

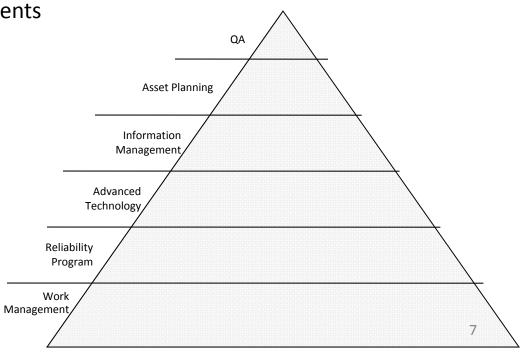
- 2010 2012 initiative to design and implement
- Asset Centric vs Plant Centric approach
- Standardized Work Management Approach
- Standardized Reliability Processes
- Asset Class Reliability Teams
- Advanced Technologies
- Fleet KPIs and Measures
- Fleet Recommendation Management
- Asset Planning

Asset Management



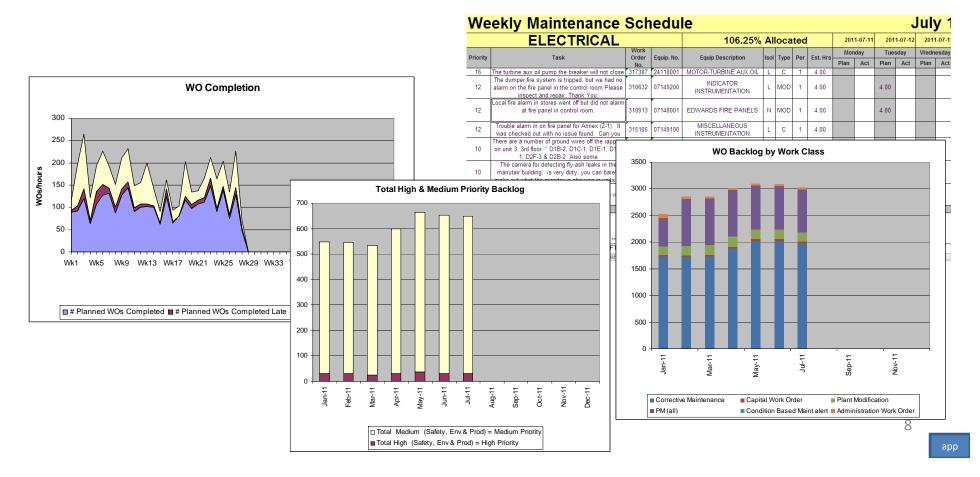
Asset Management Implementation: Layered Approach

- Layers of Activity
- Independently Adding Value
- Value magnified as layers are integrated into AM Model
- Each layer "turning on" independently and in small steps
 - Minimum Organization Churn or Interruption
- Low Risk Approach
 - Staged Monetary Commitments
 - Controlled Resource Requirements
 - No single "Turn On Date"
 - Employing learning facilitated
- Max employee participation
 - Buy In
 - Knowledge Capture

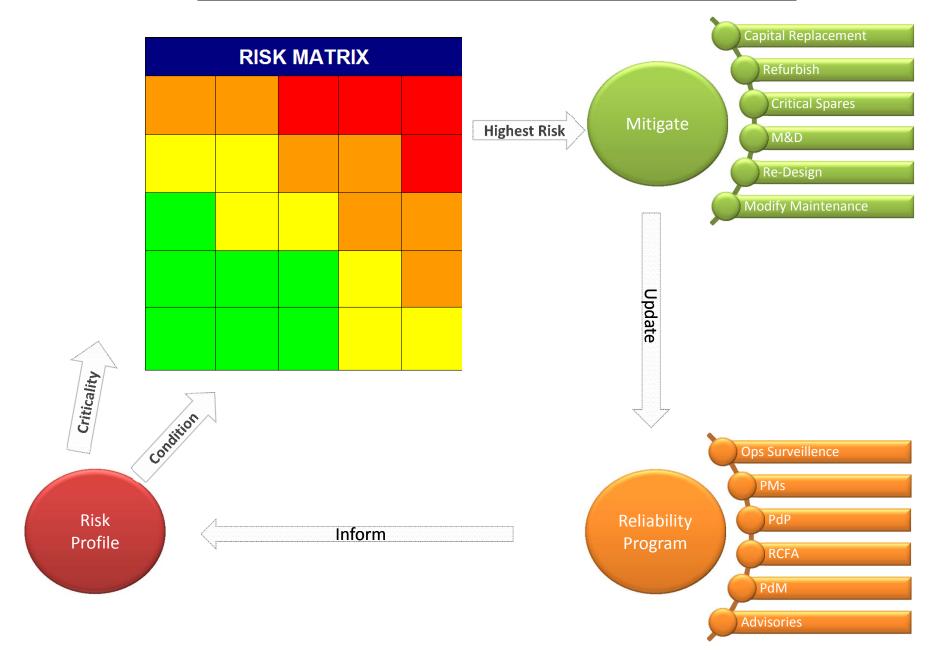


Work Management

- Implemented within an AM context
- Asset Management Foundation
- Established Fleet Standardization Mindset
- Demonstrated Fleet Resolve
- Provides for Reliability Programming

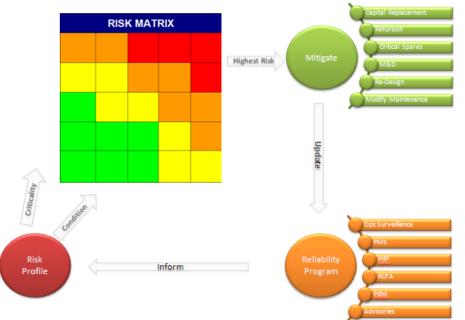


NSPI Equipment Reliability Process



Reliability Program

- Asset Class Reliability Teams
 - Criticality Rating
 - Condition Assessment
 - Risk Profiling
 - Risk Mitigation
 - Maintenance Strategies
 - Multiyear Plans
- Fleet PdM Program
- Fleet RCFA Program
- Compliance Reporting
- Annual Process Cycle



Advanced Technologies

PdP

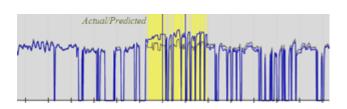
- 11 of 14 units
- Finding issues
- Influencing Maintenance Strategy

PMAX

- 5 of 12 units
- Informing operators
- Replacing Unit Efficiency System

Mobile Devices

- Operator surveillance
- Operator field connectivity

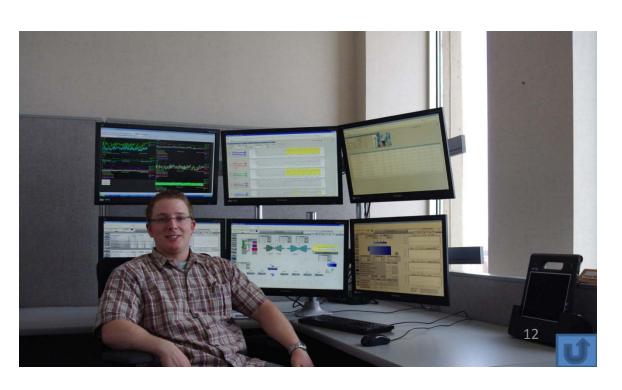


	Boiler Cl	ea	nli	in	es	s	F	a	ct	or	s							
					Ι		L			Ι		L		L				
ECON	0.83										Ï							
WALL	0.79																	
SH 1, 2, & 3	0.84																	
SH 4	0.86	I.																
SH 5	0.72		 	#	₩										i			
RH 1 & 2	0.76							ľ										
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Fleet Monitoring

- Centralized monitoring of Fleet Health
 - PdP
 - PdM
 - Action Management (RCFA, Eng Advisories, OEM Advisories)
 - Dashboards, Measures, Reporting
 - Meridium Tools
- PdP primary monitoring by Scientech
- Plant Interface crucial
 - Work Orders
 - Eng Actions



Asset Management Office (AMO)

- The mandate of the Asset Management Office:
 - Design Asset Management methodology
 - Install necessary tools
 - Implement processes
 - Manage NSPI's Asset Management Model within the Generation Business.
- 2010:
 - Design of Asset Management methodology
 - Implementation of Work Management
- 2011:
 - Ongoing implementation of Asset Management tools and processes
 - Increased activity in operational aspects of Asset Management.
- 2012:
 - Complete Implementation
 - AMO fully operational



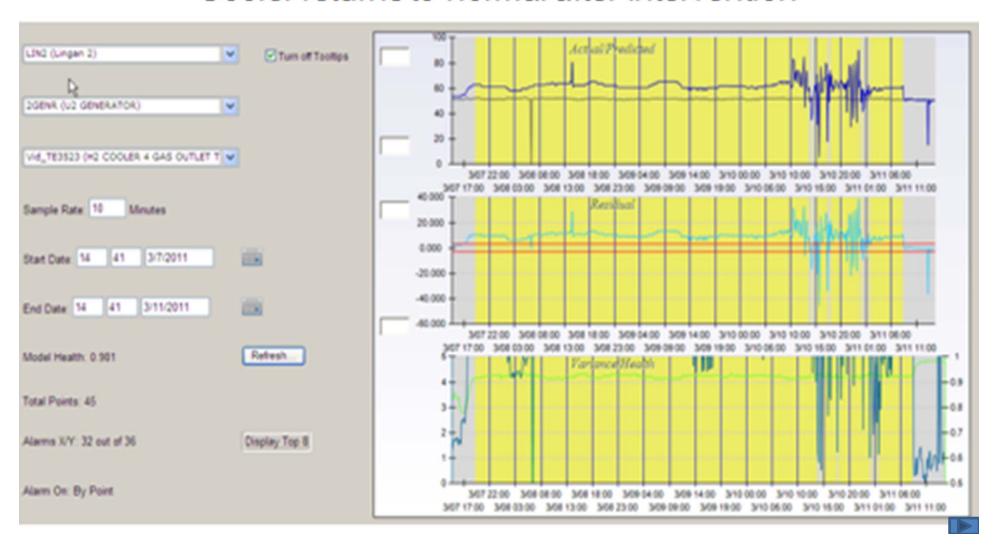
		PP A	Asset Manage	ment Implen	nentation: Sta	tus Dec 2011		
				•		Tools		
	Item	Process/Method	DL	PI	e-Clipboard	Predictive Pattern Recognition (PdP)	Process Performance Analysis (PMAX)	Asset Management Facility (Meridium)
		DB Developed	DB Installed	DB Installed and Tags Applied	Rounds IDd and Cross- Referenced to PI			Mapped
	Equipment Database	Davida Idantifiad	Interfered to DI			Canabla		Character of the control in
ent	Operator Surveillance		Interfaced to PI Auto WO Generation	Threshold Calculations	іптегіасей то Рі	Capable		Standards Managed in Meridium
lagem		WO Types, Priorities, Status, Eqp Classes	Standards Installed					
Work Management		Weekly Planning, Scheduling	Standard Scheduling Installed		Scoping Document			
Wor		Defined	Use of Project Management Module					
			Standard Reports In Place					KPIs and Dashboards
	Predictive Maint. (PdM) Program	Master Lists per Tech. Provisioning in place	Rounds and PMs Established	Interface to Provider		PdM Data to Models		Interface to Provider
Reliability Program		Asset Class Plans Designed	Installed in PMs	PM Check Lists Tagged	PM Check Lists	PM Data to Models		Interface to Data Source
lity Pr	RCFA	Defined	Tracking Reporting					
Reliabi	Recommend Management	Defined	Tracking Reporting					Implemented in Meridium
_	Ops Console	Concept	Interface	Interface				Shift Reporting to GER
e e	•	Concept	Reports in DL, Monthly Reporting					Standard KPIs and Dashboards
lligence		As Reliabililty Programs deploy.	Reports in DL					GER/FAM/NERC
Intel			Auto WO Generation, Fleet WO Entry	PI Calcs to PM Module	Rounds Data to PI	Results to PdP		Fleet Overview
ing		Reliability Teams Annual Exercise (by Asset Class)						Integrated Data. Assessment Reporting
Planning		AMO Consolidation of Cond Assess and						Consolidated Reports
	5 Yr Plans	Strategy						

Appendix

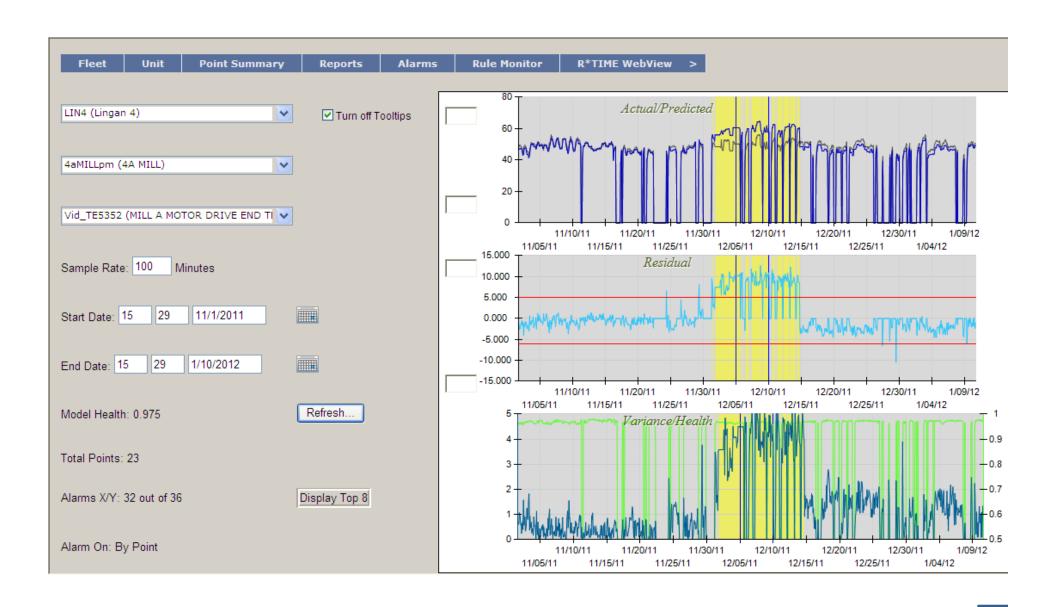
- PdP Finds
- PdP Reports to Plant
- PMAX
- Mobile Devices

Advanced Technology: PdP (Real Time Analysis and Alerts)

Cooler returns to normal after Intervention



Mill Motor Drive End Bearing: Lubrication Issue



Anomaly Detection Report

Station: Lin

Unit: 1

Model: 1bFDFNp

PI Point: LG1VID_TE0559

Date: DEC 11, 2011

Anomaly: FD Fan B outboard bearing temp

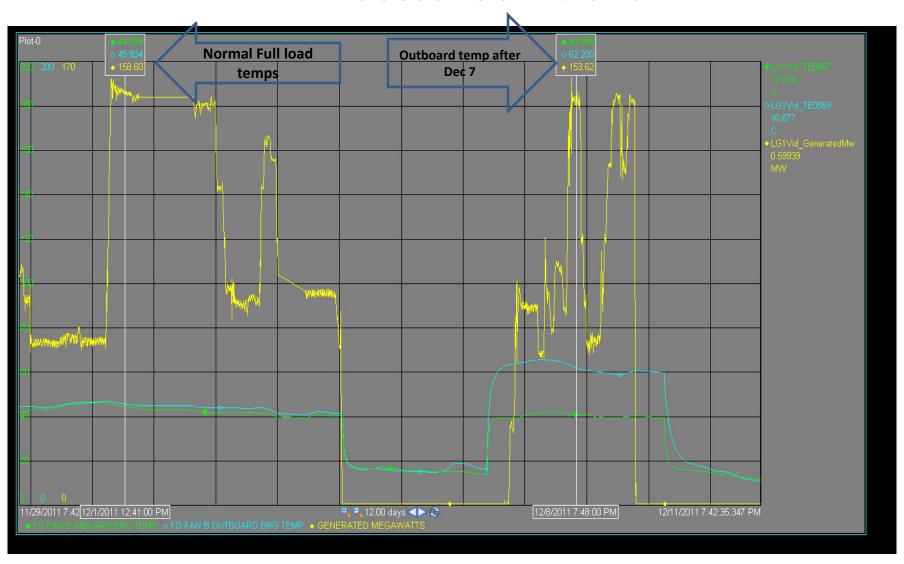
increased ~15 DegC On 12/7/11 after a

restart of the fan.

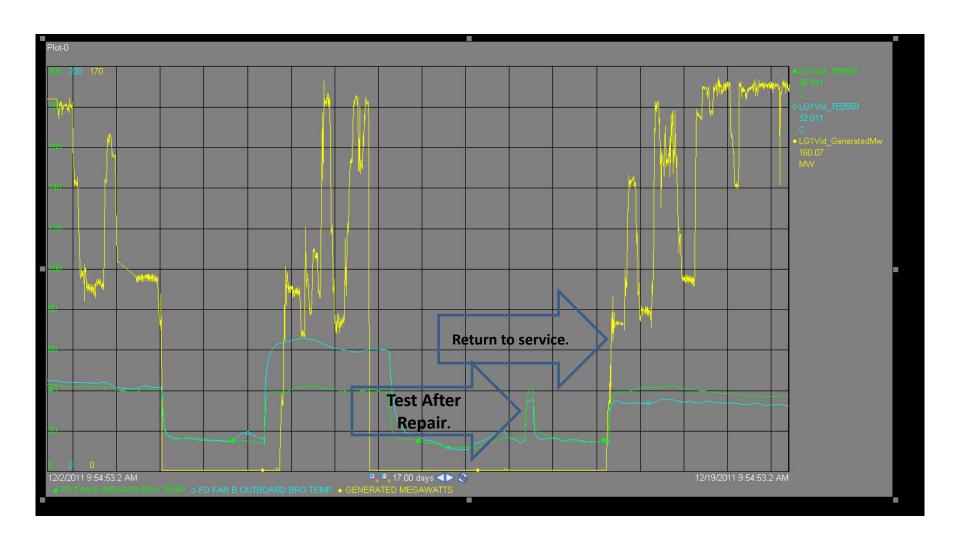
PDPWebviewer trend.



PI ProcessBook trend.



PI ProcessBook trend.



Log Data.

Email from Rick,

Hi John,

We did do some work on this bearing to correct a vibration issue. The vibration issue is fixed - not sure why the temperature has increased so much. I will check into this.

Rick

From: ETHERIDGE, RICK

Sent: Friday, December 16, 2011 10:31 AM

To: ROPER, JOHN; MCKINNON, M J; MACNEIL, KEVIN

Cc: MACNEIL, ROBERT; MCBRIDE, PATRICK; DOREY, JORDAN

Subject: RE: 4A Mill motor drive bearing temperature.

Hi John,

Just some feedback on a couple of anomalies from last week:

1B FD Fan Outboard Bearing - We disassembled the bearing, cleaned cooling water ports and replaced a couple of deteriorated cooling water o-ring seals. This seems to have corrected the problem - in fact the outboard bearing is now running about 7 C cooler than the inboard bearing.

4A Mill Motor DE Bearing - This bearing was found to be low on lubricating oil. Added oil as required and temperature has returned to normal range.

These were good pick-ups - thanks for the heads-up!

Rick

Conclusions.

An O-ring issue after a vibration repair caused cooling water to enter the lubricating oil. Repaired and returned to service ok.

JR

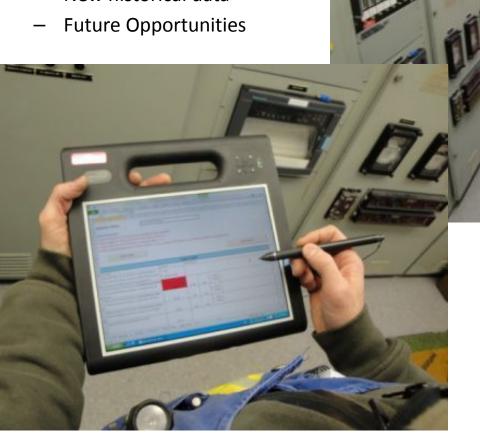
Name your file as follows: YYYY-MMM-DD UNIT_DESCRIPTION OF ANAMOLY Upload file Select unit from drop down Enter Model name, eg. 1aBFPpm Enter RCID # (this will come later once Patrick has it setup, for now leave blank)

						Boiler	Cleanlir	iess Fact	ors	
UNIT PERFORMANCE		ACTUAL	STANDARD	Δ						
Main Steam Flow	KG/S	91.165			ECON	0.8				
Gross Output	MW	110.3	114.3	-3.7	WALL	0.7				
Net Output	MW	102.5	106.0	-3.4	CU 4 2 0 2		-			
Auxiliary Power	MW	8.1	7.7	-0.4	SH 1, 2, & 3	0.8				
Turbine Heat Rate	BTU/KWH	7943	8247	2600	SH 4	0.8	6			
Boiler Efficiency	%	85.4	88.9	-3.6	SH 5	0.7	2 H			
Gross Unit Heat Rate	BTU/KWH	9533	9272	260	RH 1 & 2	0.7				
Net Unit Heat Rate	BTU/KWH	10281	10027	254	KII I W Z		<u>u</u>			
Unit Cycle Efficiency	%	33.2	34.0	-0.9						
							FOUL	ED		CLEA
CONTROLLABLE LOSSES		ACTUAL	STANDARD	Δ	HR Effect (BTU/KWH)	MW Effect (MWe)	Rule Link		ffect Chart U/KWHR)	
CONTROLLABLE LOSSES	Г	ACTUAL	STANDARD		HR Effect (BTU/KWH)	MW Effect (MWe)	Link		U/KWHR)	• 1
Main Steam Temp	*C [ACTUAL 533.9	STANDARD 536.3	Δ -2.3			RULE			+1
Main Steam Temp Main Steam Pressure	MPAG				(BTU/KWH)	(MWe)	RULE RULE		U/KWHR)	•!
Main Steam Temp	ľ	533.9	536.3	-2.3	(BTU/KWH)	(MWe) 0.001	RULE		U/KWHR)	*!
Main Steam Temp Main Steam Pressure	MPAG °C kPAA	533.9 12.383	536.3 12.410	-2.3 -0.026	(BTU/KWH) 4 0	(MWe) 0.001 -0.000	RULE RULE		U/KWHR)	*1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling	MPAG °C kPAA °C	533.9 12.383 531.3	536.3 12.410 537.8	-2.3 -0.026 -6.2	(BTU/KWH) 4 0 17	0.001 -0.000 -0.006	RULE RULE RULE		U/KWHR)	+1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure	MPAG "C kPAA "C "C	533.9 12.383 531.3 3.2	536.3 12.410 537.8 3.4	-2.3 -0.026 -6.2 -0.2	(BTU/KWH) 4 0 17 -14	0.001 -0.000 -0.006 0.146	RULE RULE RULE RULE		U/KWHR)	+1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp	MPAG °C kPAA °C	533.9 12.383 531.3 3.2	536.3 12.410 537.8 3.4	-2.3 -0.026 -6.2 -0.2	(BTU/KWH) 4 0 17 -14	0.001 -0.000 -0.006 0.146 0.000	RULE RULE RULE RULE		U/KWHR)	• !
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp Superheat Spray Flow	MPAG C kPAA C C C KG/S	533.9 12.383 531.3 3.2 0.0R	536.3 12.410 537.8 3.4 0.0	-2.3 -0.026 -6.2 -0.2 0.0	(BTU/KWH) 4 0 17 -14 0 17	0.001 -0.000 -0.006 0.146 0.000 -0.175	RULE RULE RULE RULE		U/KWHR)	+1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp Superheat Spray Flow Reheat Spray Flow	MPAG "C kPAA "C "C	533.9 12.383 531.3 3.2 0.0R	536.3 12.410 537.8 3.4 0.0	-2.3 -0.026 -6.2 -0.2 0.0	(BTU/KWH) 4 0 17 -14 0 17 -6	0.001 -0.000 -0.006 0.146 0.000 -0.175	RULE RULE RULE RULE RULE	- Bertler (BT	U/KWHR)	+1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp Superheat Spray Flow Reheat Spray Flow Auxiliary Steam Flow	MPAG C PC C KG/S KG/S	533.9 12.383 531.3 3.2 0.0R	536.3 12.410 537.8 3.4 0.0	-2.3 -0.026 -6.2 -0.2 0.0 2.1 1.237	(BTU/KWH) 4 0 17 -14 0 17 -6 4	0.001 -0.000 -0.006 0.146 0.000 -0.175 -0.343 0.142 0.014	RULE RULE RULE RULE RULE RULE	- Bertler (BT	U/KWHR)	+1
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp Superheat Spray Flow Reheat Spray Flow Auxiliary Steam Flow Sootblowing Steam Flow	MPAG C RPAA C C C KG/S KG/S KG/S KG/S	533.9 12.383 531.3 3.2 0.0R 223.7 1.237 0.016	536.3 12.410 537.8 3.4 0.0 221.7 0.000 0.000	-2.3 -0.026 -6.2 -0.2 0.0 2.1 1.237 0.017	(BTU/KWH) 4 0 17 -14 0 17 -6 4	0.001 -0.000 -0.006 0.146 0.000 -0.175 -0.343 0.142 0.014 N/A N/A	RULE RULE RULE RULE RULE RULE	- Bertler (BT	U/KWHR)	**
Main Steam Temp Main Steam Pressure Reheat Steam Temp Condenser Pressure Condenser Subcooling FWH TTD & DCA Final Feedwater Temp Superheat Spray Flow Reheat Spray Flow Auxiliary Steam Flow	MPAG C PC C KG/S KG/S	533.9 12.383 531.3 3.2 0.0R 223.7 1.237 0.016 0.000R	536.3 12.410 537.8 3.4 0.0 221.7 0.000 0.000	-2.3 -0.026 -6.2 -0.2 0.0 2.1 1.237 0.017 0.000	(BTU/KWH) 4 0 17 -14 0 17 -6 4 0 0	0.001 -0.000 -0.006 0.146 0.000 -0.175 -0.343 0.142 0.014	RULE RULE RULE RULE RULE RULE	- Bertler (BT	U/KWHR)	***

Operators View of Asset Management

Equipment Surveillance

- Electronic Rounds
- Connected to PI
- Direct WOs
- History Review
- New historical data





Planners/Maintainers View of Asset Management

- Work Scoping using e-clipboards
- Work detail collected with e-clipboards
- Well prioritized WOs from Ops
- Well identified WOs from Ops
- CBM work orders from Fleet Monitoring
- Reduction in PMs
- Standard PMs
 - Specified requirements
 - From Reliability Plans
- Standard weekly schedules
- Standard reports and measures:
 - weekly , month, compliance
- Quality Work Planning resulting in
 - Planned vs Unplanned improvement
 - Proactive vs Reactive improvement

