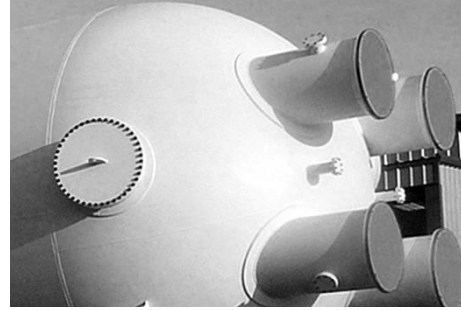
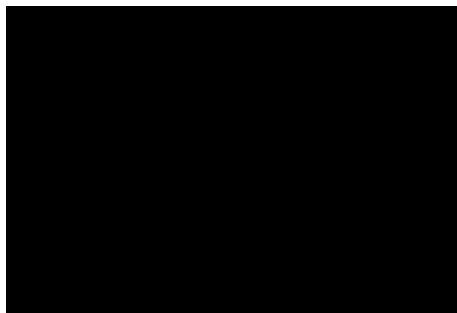


**CURTISS -
WRIGHT**



2018 User Symposium

1F-5 PPC Refresh



1F-5 PPC System Refresh

- **GE Designed BWR-4 (same as 1F-2, 1F-3 and 1F-4)**
- **Replacement of Original system by TEPSCO and Scientech started in Oct 2009**
- **In final stages of commissioning the replacement system at the time of the earthquake and tsunami at Fukushima Daiichi**
 - Hardware fully installed
 - Software mostly installed

1F-5 PPC System Functions (Before Accident)

- **R*TIME Functions of 1F-5 PPC**
(Usual BWR PPC function)
 - Redundant System
 - RTP I/O Interface (apx AI :2000 DI:1000)
 - Calculations / Alarming / Archive...
 - Other External system Interface
 - BOP Calculation
 - Site Specific Displays

3.11 Accident (Earthquake and Tsunami)

- **1F-5 unit not operating, in final stages of completing a refueling and maintenance outage.**
- **Replacement 1F-5 PPC fully installed and in final stages of testing.**
- **Units 1F-5 and 1F-6 experienced minimal damage from the Tsunami**
 - Safety related system worked well for shutting down
 - Units maintained emergency backup power from one diesel generator
 - Units are located at a higher elevation relative to sea level than units 1F-1 through 1F-4

1F-5 PPC System Functions (Post Accident)

■ R*TIME Functions of 1F-5 PPC

After the accident, unit 5 remained shut down so many of points and functions were not used

- Basic R*Time system (Redundant / Calculation / Alarming...)
- Many of RTP I/O Points without monitoring (75% points unused)
- Also many external Interfaces not used

1F-5 PPC System Functions (Post Accident)

- **R*TIME Functions of 1F-5 PPC not used**
 - ~~Engineering Server Interface (PSS)~~
 - ~~RWM~~
 - ~~TRA Interface~~
 - ~~CMS Interface~~
 - ~~External Transmission System Interface~~
 - ~~Modbus Interface (Megawatt Meter)~~
 - ~~BOP (Calculation, Log, Display and Report)~~
 - ~~Site Specific Displays for operating~~

1F-5 PPC Refresh

- Reduced function PPC system required for data monitoring through decommissioning
- Project Initiated in DEC/2017 to refresh 1F-5 PPC System
- Minimum Cost and Period were required



- Virtual Machine Configuration Selected

1F-5 PPC Refresh (Upgraded Components)

- **Upgraded Hardware / Software**

- PPC Servers Hardware (DC Servers)

- FUJITSU PRIMERGY RX2540 M4

- PPC Server Software (Virtual Environment)

- VMWare ESXI

1F-5 PPC Refresh (Maintained Components)

■ Software Upgraded

R*Time software was not upgraded basically

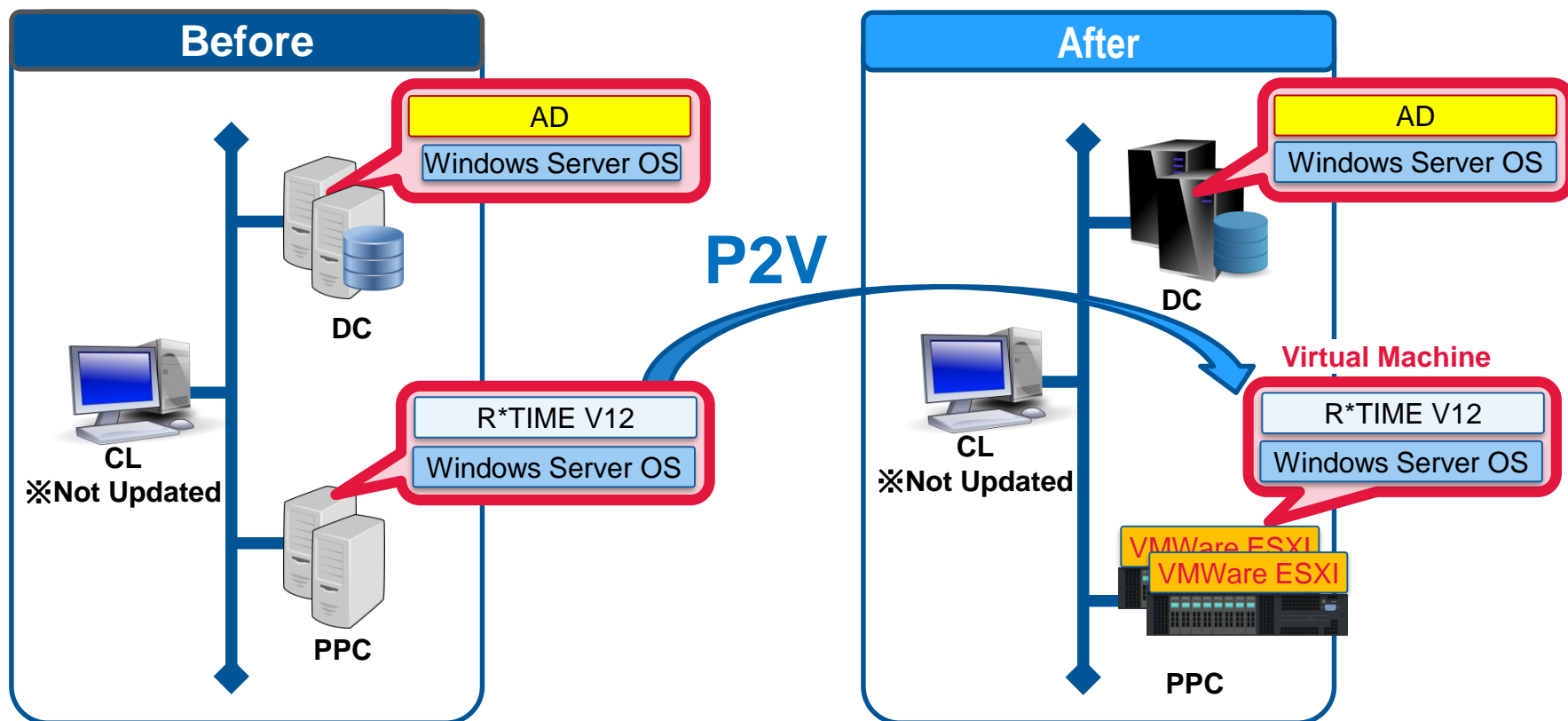
- Upgraded software were below
- System monitoring (for New Server)
- Interpretive Calculations (Eliminated MKS Toolkit ,LEX and YACC)

License was tied to original PPC server hardware and could not be transferred to replacement hardware

1F-5 PPC Refresh (Refresh Image)

■ H/W Refresh Image


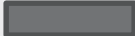
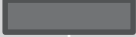

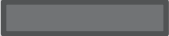

- Prepare New Physical Servers
- P2V R*TIME Server, Create New AD Server



1F-5 PPC Refresh Schedule

- **Project Duration 4 months**

- Start 12 / 2017 Complete 03 / 2018

	2017	2018		
	DEC	JAN	FEB	MAR
H/W Design Setting-Up (Fujitsu)				
VM Ware Config (Software house)				
R*Time Config (TEPSCO)				
FAT (TEPSCO / Sientech)				
SAT (TEPSCO)				

1F-5 PPC Refresh Issues

- **VM Configuration did not support most system monitoring data (SNMP) for the server computers so monitor alternative way**
 - Fans
 - Power Supplies
 - Other OEM specific data
- **Calculation**
 - MKS Toolkit, LEX and YACC did not run at Virtual Environment so select alternative executable

Original SW licenses tied to PPC server hardware and could not be transferred.

■ RTP 2300 I/O Equipment Verification

- TEPCO / TEPSCO does not have RTP 2300 I/O equipment in development system
- VM images created and sent to Sciencetech for testing using Sciencetech equipment
 - Significant difficulty in creating and transferring VM images to Sciencetech but testing was well done

PPC Replacement Issues (common 1F-5 and 6)

- **Entire 1F Site Considered an RCA**
 - RWP and dosimetry required to work in 1F-5 and 6 computer room and control room
 - Limitation on number of work hours per day
- **Resources**
 - Concurrent with 1F-5/6 PPC projects so assigned engineers more efficiently