

AUGUST 2013: ROB MACNEIL

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## Real Time Analytics in Asset Management

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# Real Time Analytics

File Message Adobe PDF

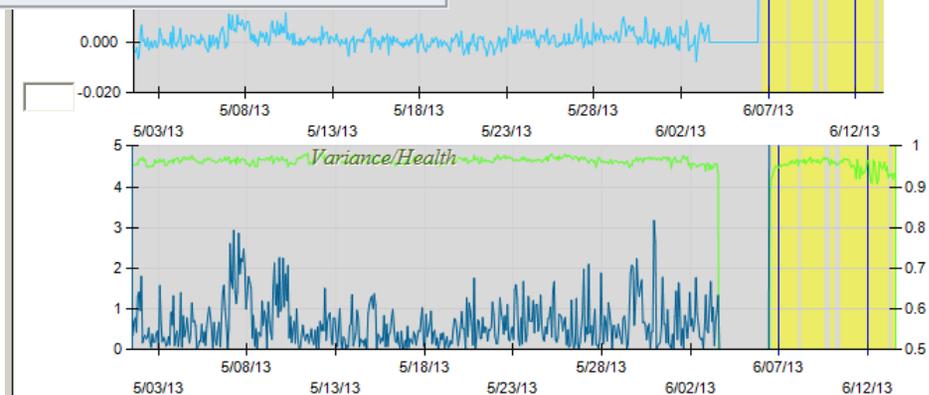
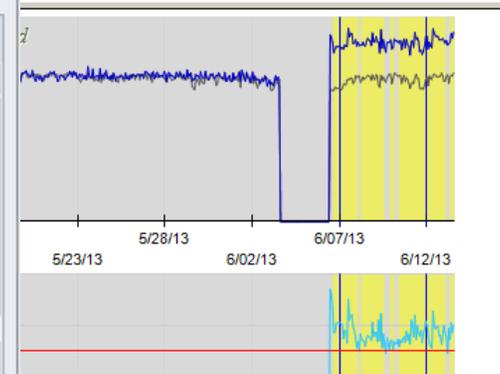
Delete Respond Quick Steps Move Tags Editing Zoom

From: AMO\_FMC Sent: Sun 8/4/2013 12:35 AM  
To: dspencer2@curtisswright.com  
Cc: CARLIN, GREG; DOREY, JORDAN; MCBRIDE, PATRICK; MACNEIL, ROBERT; snedrow@curtisswright.com; stmiles@curtisswright.com; RODGERS, WARREN  
Subject: PdP Event: TUC2 Turbine BRG 1 P Vibration : 0.102997 Actual (0.060617 Predicted)

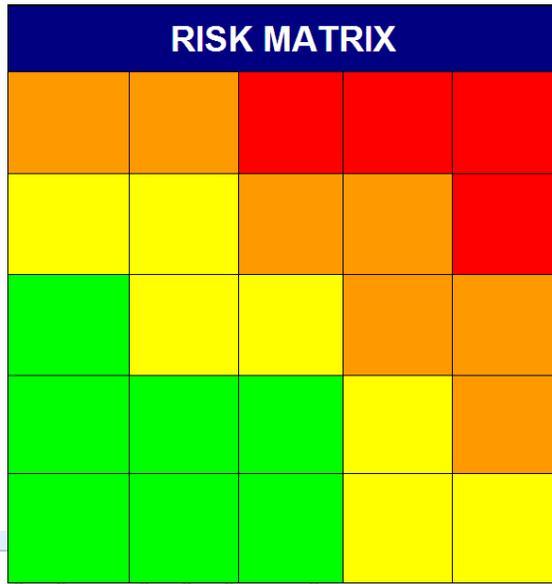
PdP Event: TUC2 Turbine BRG 1 P  
Date: 04 Aug 2013 00:35:05

Message: [TUC2 Turbine BRG 1 P Vibration PdP Trend](#)

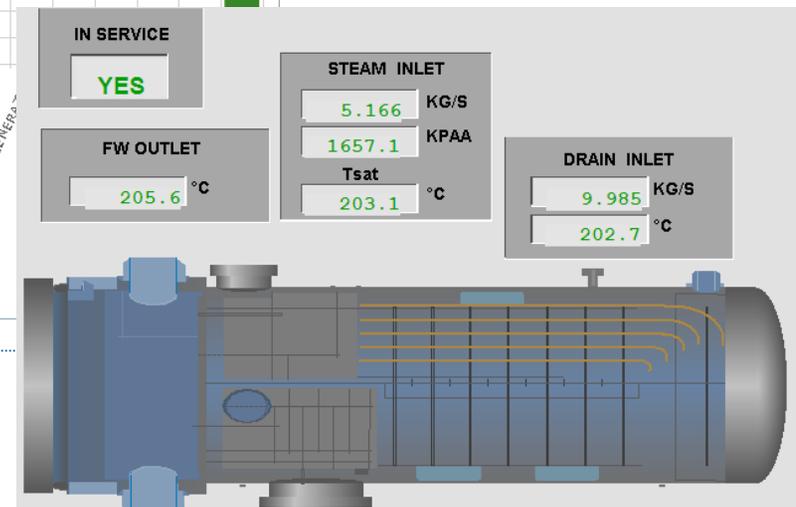
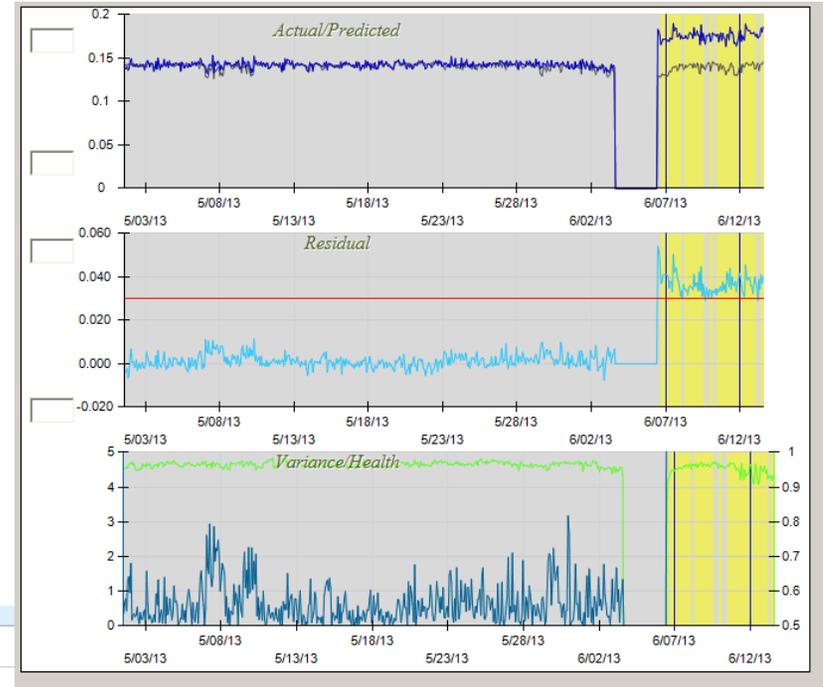
Point Information & value  
2TURBm (TUC2VID\_VEB1PED2) TURBINE BRG 1 V PEDESTAL VIBRA 0.102997 Actual  
2TURBm (TUC2VID\_VEB1PED2) TURBINE BRG 1 V PEDESTAL VIBRA 0.060617 Prediction

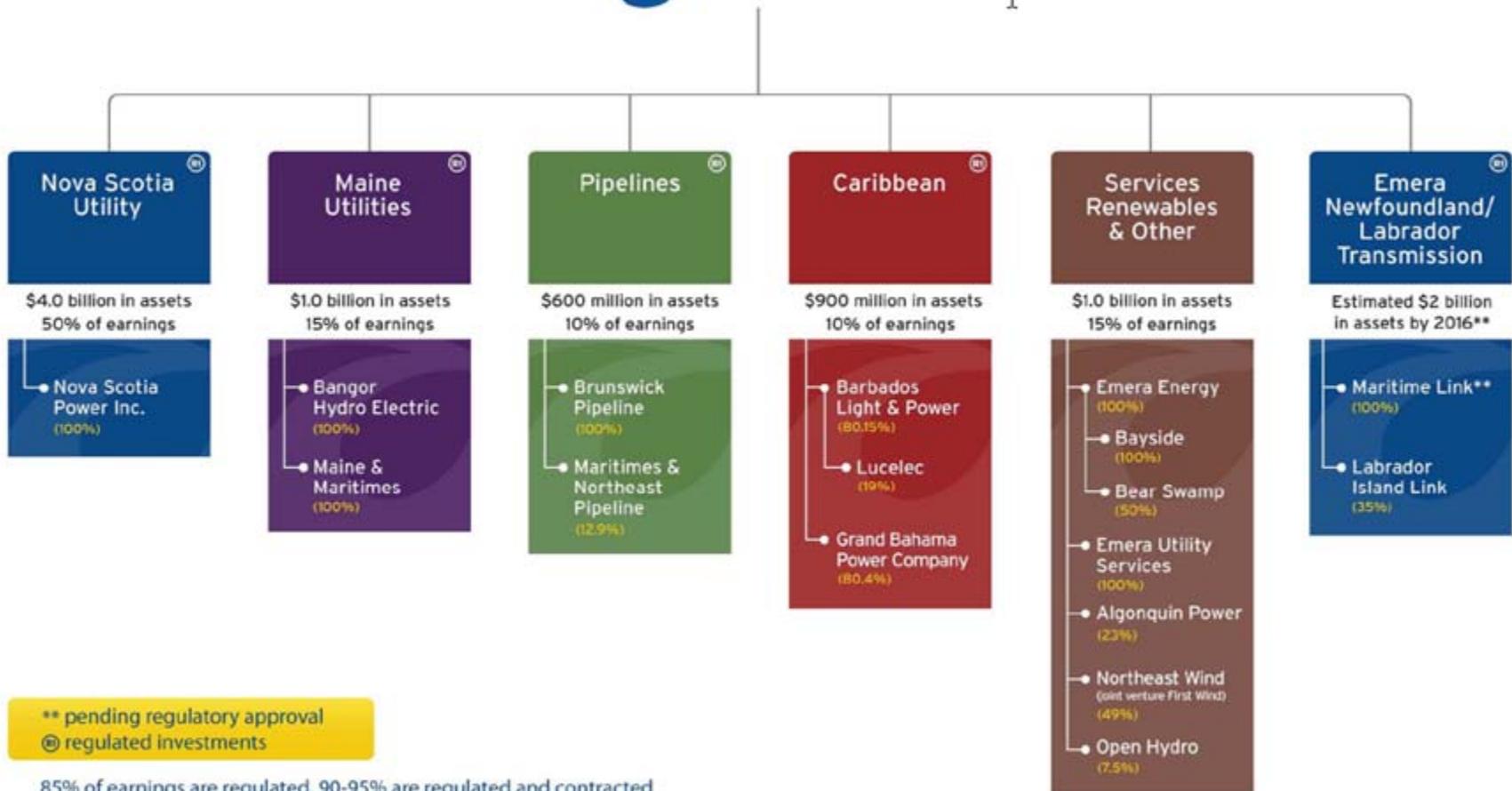


# Real Time Analytics in Asset Management



## Compliance





\*\* pending regulatory approval  
 © regulated investments

85% of earnings are regulated, 90-95% are regulated and contracted  
*Approximate earnings and assets as at December 31, 2012*

# Emera Investments

*The consolidated picture*



4 \* IN DEVELOPMENT

**% of Emera Earnings:**

Nova Scotia Power	50%
Maine Utilities	15%
Caribbean Utilities	10%
Pipelines	10%
Services, Renewable & Other	15%



NS NB Interconnect NePool Pricing \$ CDN



Keewick Real Time FX Adjusted \$ 90.34 For Import Add \$7.00 on Peak & \$3.33 off Peak  
 Keewick Hourly FX Adjusted \$ 116.57 For Export Subtract \$7.00 on Peak & \$3.33 off Peak

Synchronized Reserve 137  
 10 Minute Reserve 443  
 30 Minute Reserve 363  
 Current Real Time Price \$46.76

Wreck Cove  
 % Storage  
**BAD DATA**

Gisborne 0  
 \* Wreck Cove 1 79 Auto  
 \* Wreck Cove 2 0 Off  
 Wreck Cove Lake 1196  
 Surge Lake 1194  
**Inferred Value of Hydro \$Shutdown**  
 \* Point Azoni 179 Manual \$ 21.90

ISO-NE Forecast Peak @ Hour Shutdown 68 Shutdown MWs  
 ISO-NE Surplus Commitment 95 MWs  
 ISO-NE Instantaneous Load Shutdown MWs  
 New Brunswick Instantaneous Load 16 MWs  
 MECL Instantaneous Load 161 MWs

MERCO Schedule 667  
 MERCO Tie Actual 667  
 HQ-NB Madawaska-460  
 HQ-NB Ed River -126

**-151** \*

Onslow Import 369  
 Onslow South 427

Temperature 23  
 CB Load 1078  
 CB Export 293  
 Stora Enso 26

Victoria Junction  
 111 0  
 112 0

Temperature 26  
 Wind Speed Shutdown  
 Direction Shutdown

\* Lin 1 121 Manual \$ 66.13  
 \* Lin 2 96 Manual \$ -0.00  
 \* Lin 3 66 Manual \$ 95.53  
 \* Lin 4 70 Manual \$ 95.04

\* Trenton 5 0 Off \$ 95.20  
 \* Trenton 6 158 Manual \$ 50.75

\* Pt. Tupper 2 0 Off \$ 106.46

Thermal Units

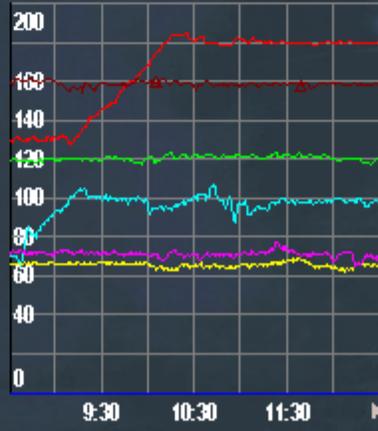
	HFO	GAS
* TC 1	6 Off	\$ 23.91 \$ -83.94
* TC 2	97 Manual	\$ 21.00 \$ 0.00
* TC 3	0 Off	\$ 186.00 \$ Shutdown
* TC 4	41 fixed	\$ -59.49
* TC 5	30 fixed	\$ 37.06

BS 1 0 Off \$ 0.00  
 BS 2 0 Off \$ 17.95  
 BS 3 0 Off \$ 32.99  
 BS 4 0 Off \$ 24.17

Hydro Systems 8/4/2013 12:31:49 PM



Thermal Units 8/4/2013 12:31:49 PM



43 121  
 Small Hydro Total Hydro  
 -0 71  
 Total CT's Total LM6000  
 0  
 Total Wind  
 150 -150 -148  
 Schedule Actual Integrated  
 59.993  
 1078 127 1054  
 1018 Industrial 1150  
 Base Total





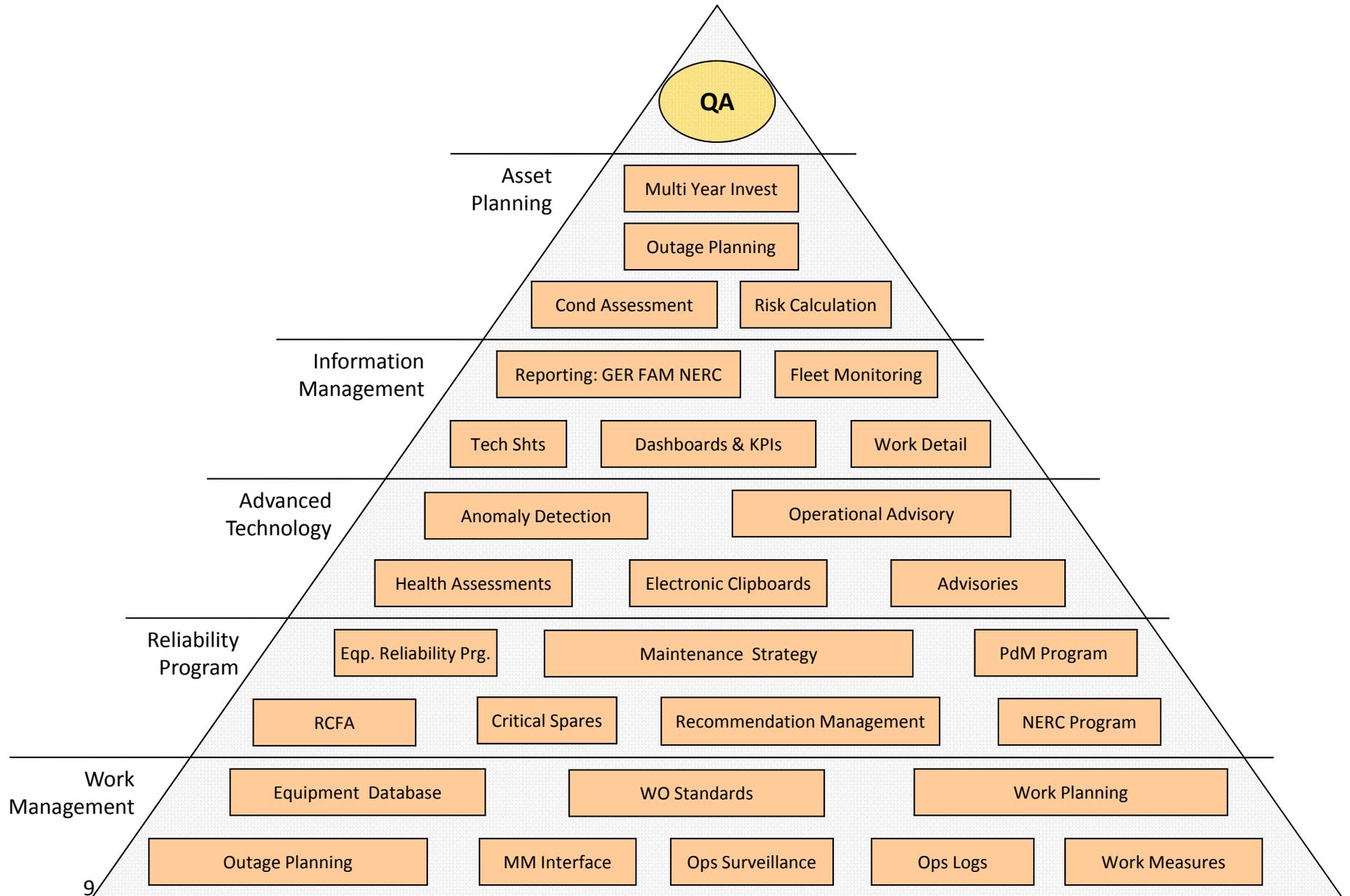
## Real Time Analytics in Asset Management

- Asset Management?
- Real Time Analytics?

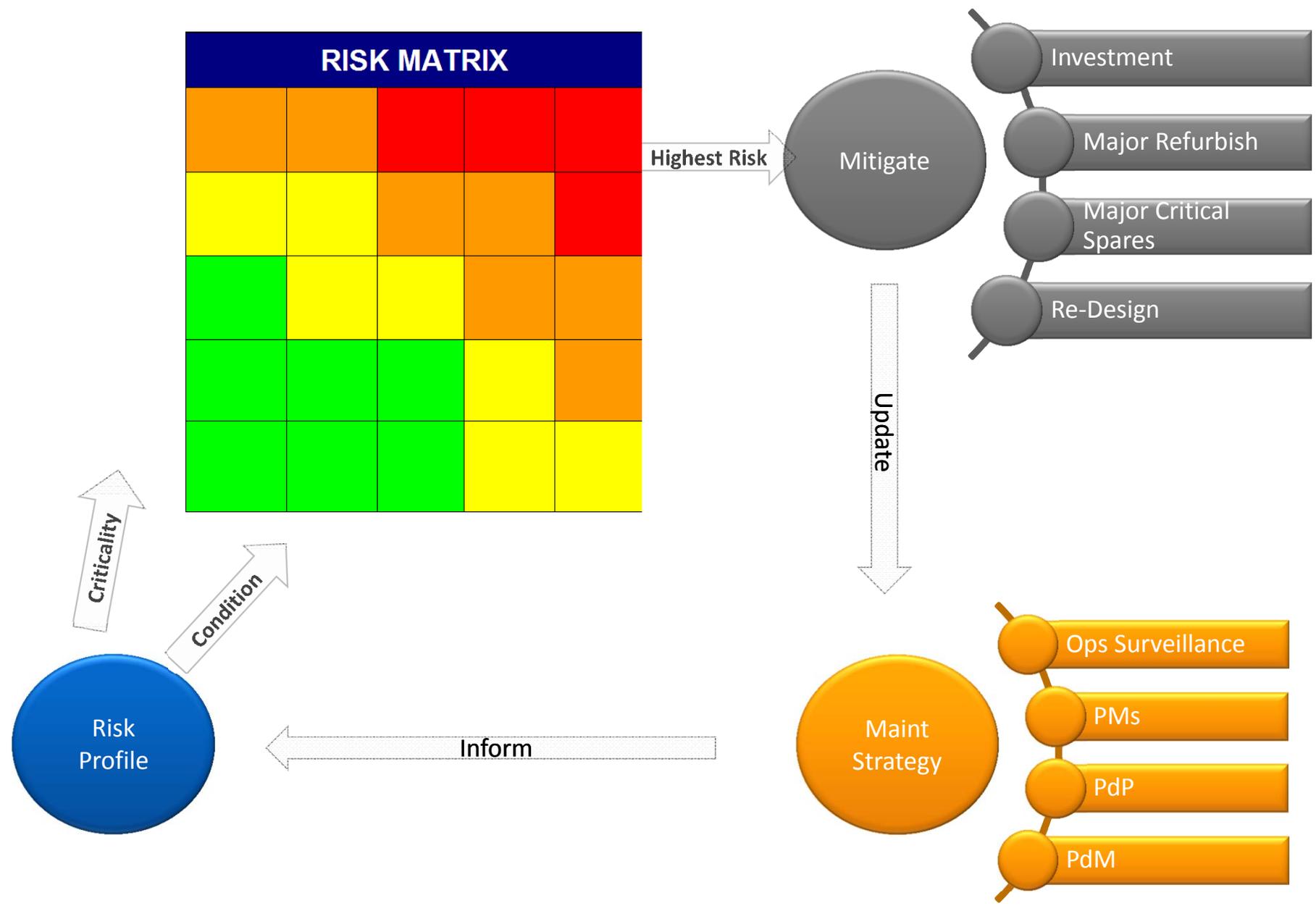
# Asset Management Business Drivers

- Utilization of generation assets: dynamic
- Future planning: complex
- Demographics: knowledge gap
- Stakeholder scrutiny: increasing
- Transparency: expectation
- Business pressures: cost, production

# Asset Management

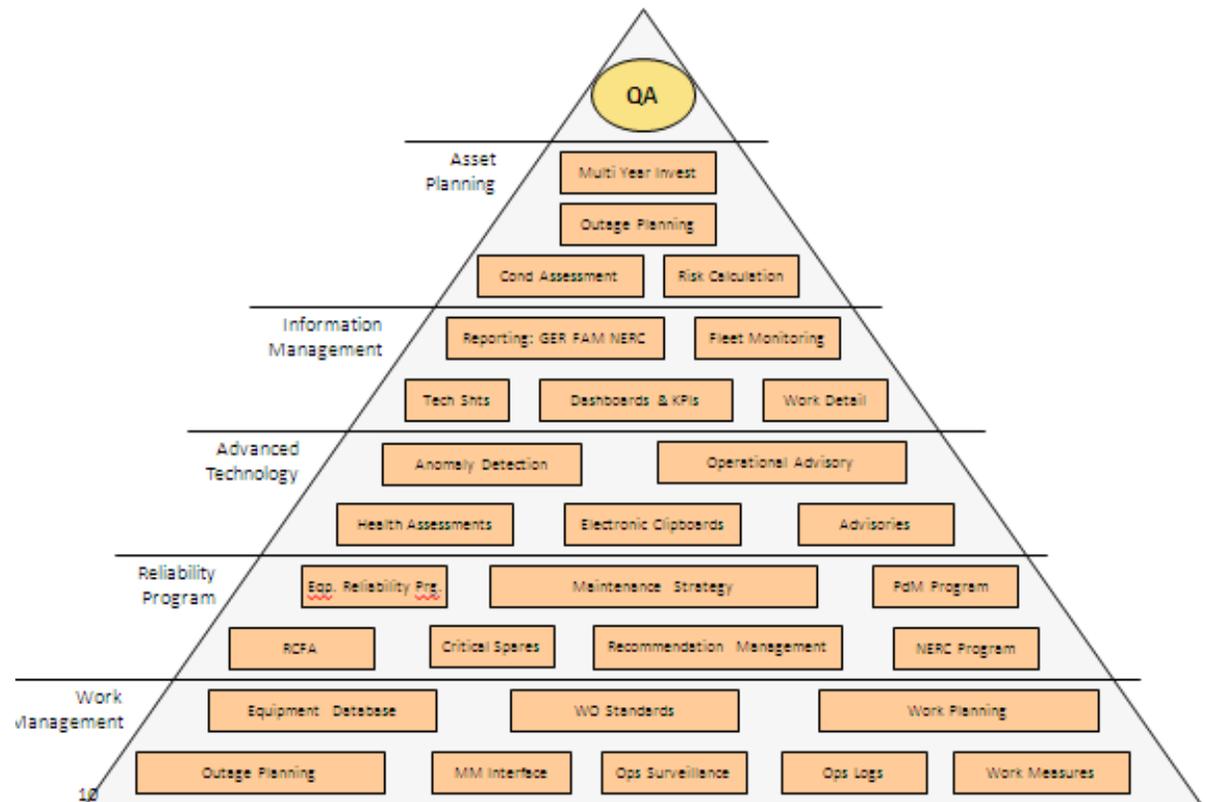


# Equipment Reliability Process



# Analytics in Asset Management

- Work Management
  - Planned vs. Unplanned
  - Proactive Work Identification
  - Productivity and Schedule Attainment
- Maintenance Strategy and Compliance
  - PM & PdM
  - Ops Rounds
- Fleet Monitoring
  - PdP
  - PMAX
  - Health Assessment
  - Risk Profiling
- RCFA
- Asset Decision Making
- Asset Planning



# Real Time Analytics: Early Warning & Immediate Warning

PdP Event: TUC2 Turbine BRG 1 P Vibration : 0.102997 Actual (0.060617 Predi...

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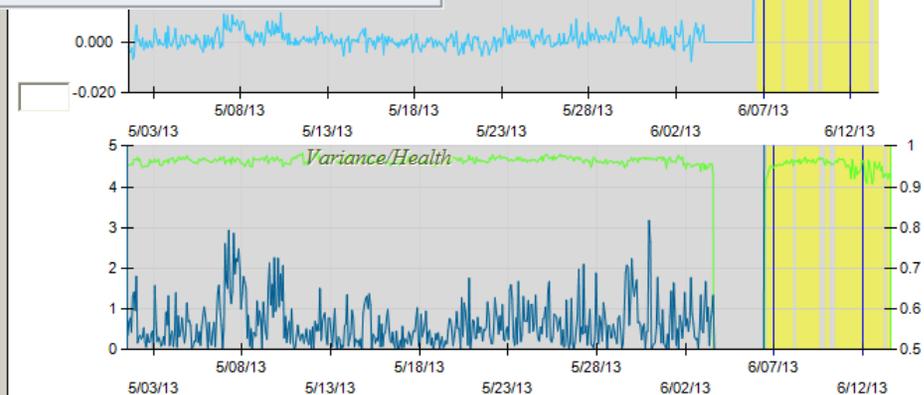
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Add PMAX

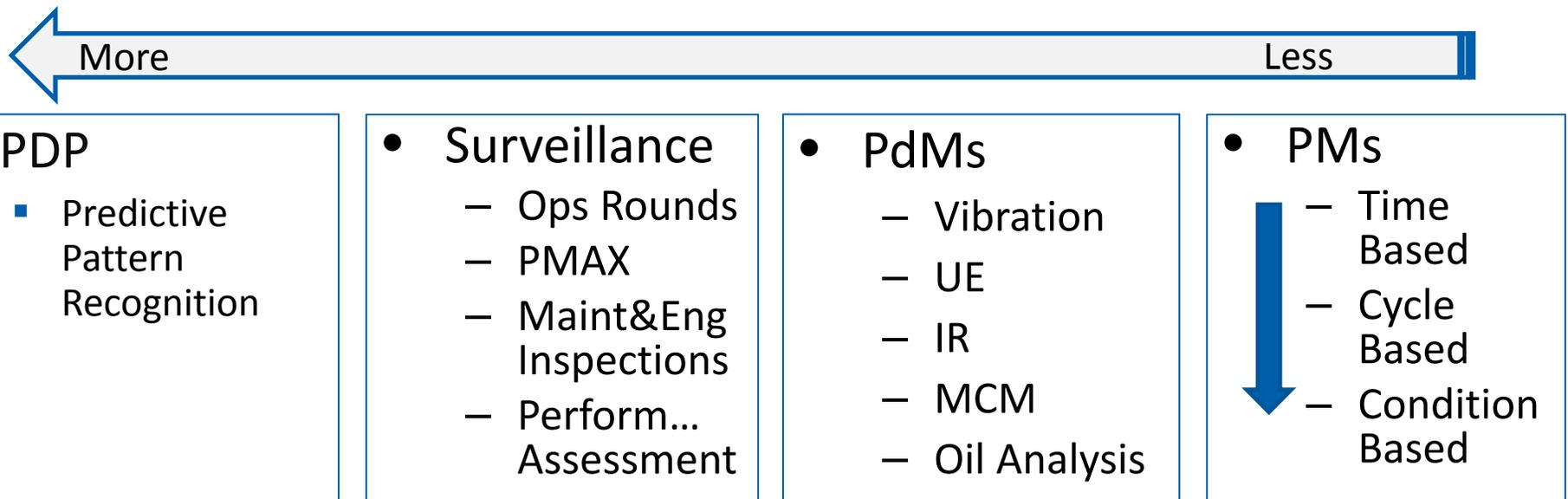


# Real Time Analytics Role in WO Identification

- Operators using PMAX to identify Maintenance Work
  - Early identification
  - Losses determine urgency
  - Enables proper consideration in planning process
- PdP used to Recommend Ops and Maintenance Action
  - Early Identification
  - Analysis and Report
  - WO recommendation
  - WO process must support

- 
- Early and accurate work identification
  - Enables planning
  - Increases proactive % of work

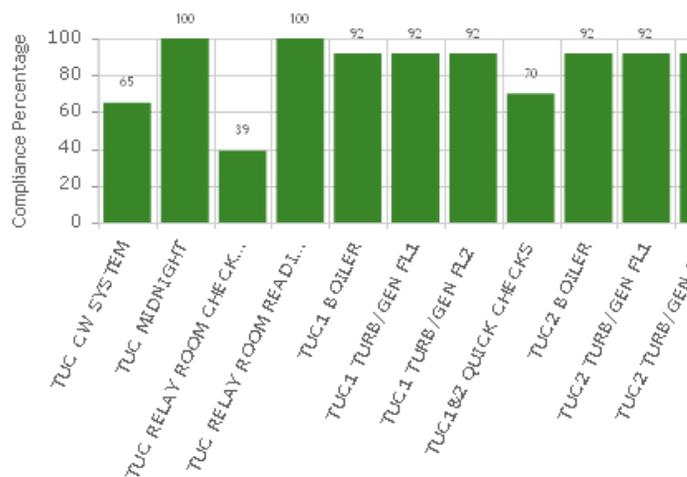
# Real Time Analytics Role in Maintenance Strategy Optimization



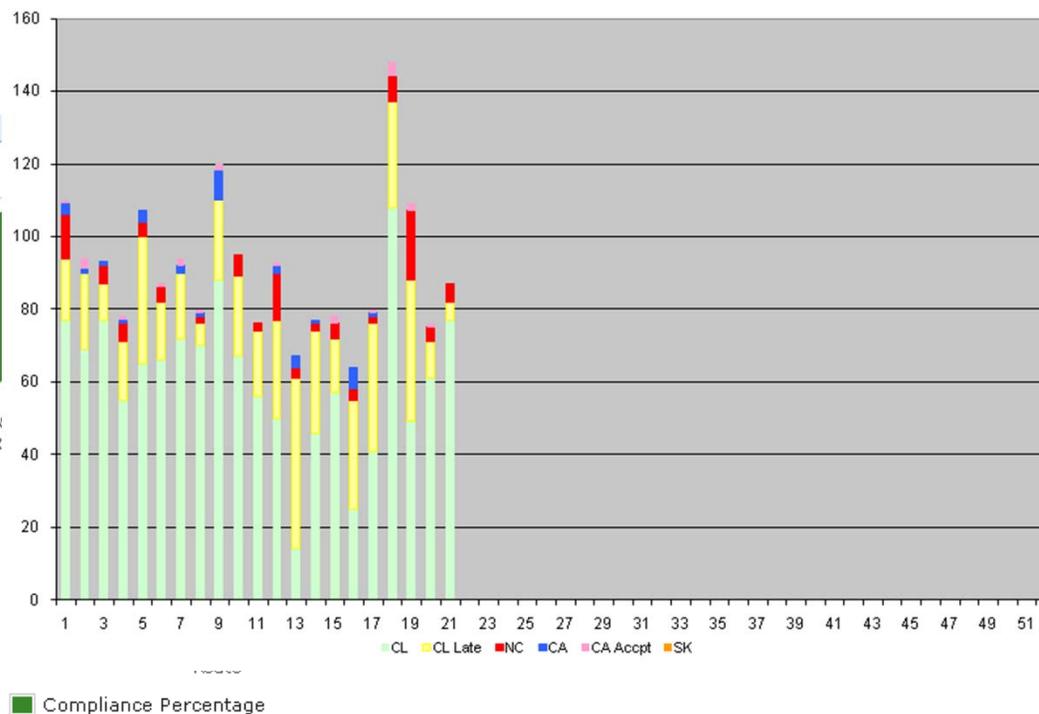
# Real Time Analytics: Maintenance Strategy Compliance

- Compliance measures crucial to program management
- Magnified Where Real Time Analytics deployed

Compliance



PM Compliance





## Real Time Analytics supporting RCFA

- Root Cause Analysis:
    - Data Rich
    - PdP: rapid review for anomalies
    - PdP: Post event models
  - Program Compliance Review
    - PM, PdM, Ops Surveillance
  - Operator Log Review
  - History and Losses Review
- 
- Time savings
  - Deductive support
  - Narrow investigative focus

# Real Time Analytics: Supporting Risk Calculation

## Condition Summary 4160V Motor

ID	Plant	Description	Condition	Criticality:	Risk
3E	Tuft's Cove	FAN Forced Draft Fan - SOUTH	33328200	3	4 12

### Condition Rating Criteria

Program Compliance			
PM	PdM	Ops Serv	Corrective
Good <input type="button" value="v"/>	Excellent <input type="button" value="v"/>	Good <input type="button" value="v"/>	Moderate <input type="button" value="v"/>

History				Performance	
Environment	History	Age:	Last Refurb	Losses	Corr B/L
Clean <input type="button" value="v"/>	Moderate <input type="button" value="v"/>	25	1998	Moderate <input type="button" value="v"/>	Moderate <input type="button" value="v"/>

CBM Program						
PdP	Vibration	Oil Analysis	MCM	IR	P.I.	UE
No Issue: <input type="button" value="v"/>	0.019	Alert <input type="button" value="v"/>	Normal	Good	No Issues <input type="button" value="v"/>	NTR

# Real Time Analytics: Risk Calculation

## Condition Summary 4160V Motor

ID	Plant	Description	Condition	Criticality	Risk	
3E	Tuft's Cove	FAN Forced Draft Fan - SOUTH	33328200	3	4	12

### Condition Rating Criteria

Program Compliance			
PM	PdM	Ops Serv	Corrective
Good	Excellent	Good	Moderate

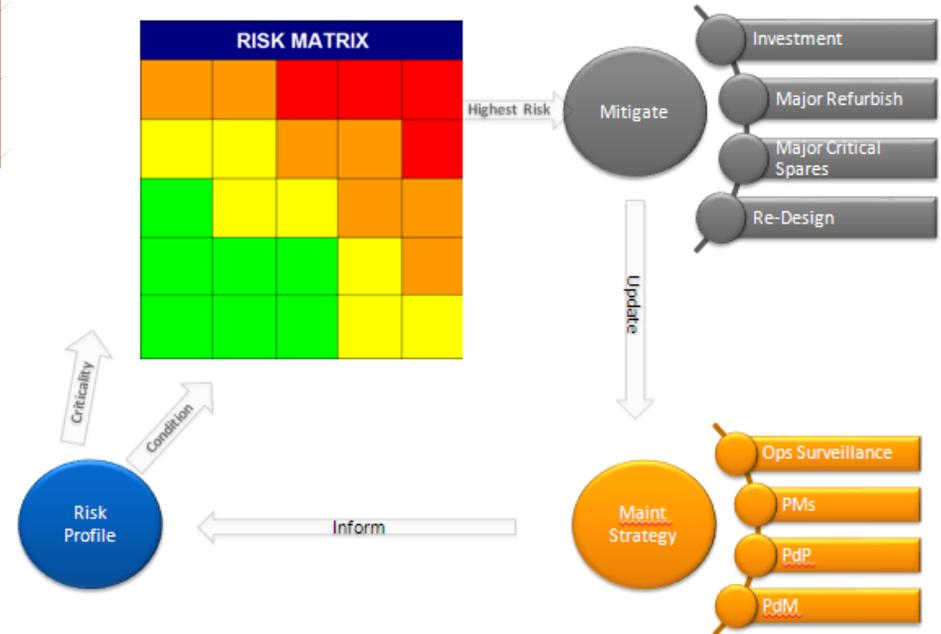
  

History				Performance	
Environment	History	Age:	Last Refurb	Losses	Corr Bl
Clean	Moderate	25	1998	Moderate	Moderate

CBM Program						
PdP	Vibration	Oil Analysis	MCM	IR	P.I.	UE
No Issue	0.019	Alert	Normal	Good	No Issues	NTR

## Equipment Reliability Process



# Real Time Analytics: Operating Risk Calculation

**Condition Summary** 4160V Motor

ID	Plant	Description	Condition	Criticality:	Risk
BE	Tuft's Cove	FAN	Forced Draft Fan - SOUTH	33328200	3 4 12

**Condition Rating Criteria**

Program Compliance			
PM	PdM	Ops Serv	Corrective
Good	Excellent	Good	Moderate

History			
Environment	History	Age:	Last Refurb
Clean	Moderate	25	1998

Performance	
Losses	Corr B/L
Moderate	Moderate

CBM Program						
PdP	Vibration	Oil Analysis	MCM	IR	P.I.	UE
No Issue:	0.019	Alert	Normal	Good	No Issues	NTR

Program Status

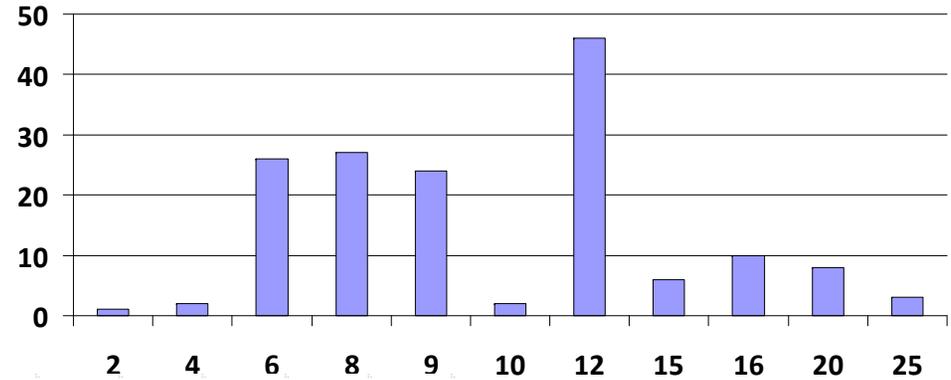
History and Perf

Condition Based

Calculated  
Operating  
Risk

- Calculated risk including all know asset information
- Enabled by analytical tools and highly integrated asset management systems
- Supporting and simplifying planning daily

# Real Time Operating Risk Calculation



## Risk Summary

ID	Asset Class	Application	Plant	Equipment	Description	Condition	Criticality	Risk
2E	4160V Motor	BFP	Trenton	643181001	6A BFP Motor	5	5	25
2E	4160V Motor	BFP	LINGAN	24318001	(MOTOR) A-BOILER FEED PUMP	5	5	25
2E	4160V Motor	BFP	Tuft's Cove	24318200	Boiler Feed Pump - SOUTH	5	5	25
2E	4160V Motor	BFP	Tuft's Cove	34318200	Boiler Feed Pump - SOUTH	4	5	20
2E	4160V Motor	BFP	Tuft's Cove	34318100	Boiler Feed Pump - NORTH	4	5	20
2E	4160V Motor	BFP	Tuft's Cove	14318200	Boiler Feed Pump - SOUTH	4	5	20
2E	4160V Motor	BFP	Tuft's Cove	14318100	Boiler Feed Pump - NORTH	4	5	20
2E	4160V Motor	BFP	Trenton	543181003	Boiler Feed Pump Motor No. 2 No. 5 Boiler	4	5	20
2E	4160V Motor	BFP	Point Tupper	24318018	#1 NBFP MOTOR	5	4	20
3E	4160V Motor	FAN	Trenton	533181001	I.D. Fan Motor No. 1 No. 5 Boiler	4	5	20
2E	4160V Motor	BFP	LINGAN	24318002	(MOTOR) B-BOILER FEED PUMP	4	5	20
2E	4160V Motor	CW	LINGAN	34228001	MOTOR-CIRCULATING WATER PUMP (A)	4	4	16
2E	4160V Motor	CW	Tuft's Cove	24228200	C.W.Pump - SOUTH	4	4	16
3E	4160V Motor	FAN	Point Tupper	23318001	NORTH FORCED DRAFT FAN MOTOR	4	4	16
2E	4160V Motor	CW	Trenton	542281001	CW Pump Motor No. 1 No. 5 M/C	4	4	16

# Summary

- Real Time Analytics: Early Success
  - improved issue identification
  - Integrated with work processes
- Growing support for other AM Process
  - Factor in determining equipment health and calculating risk
  - Supporting asset planning: investment , refurbish, outage
- Asset Strategy Optimization
  - Increasing proactive approach
  - Earlier issue ID
  - Fewer PMs
- Growth area: Continued integration in AM processes
  - Operating Risk ID
  - Daily/Weekly work Planning
  - Planning process improvement

# Outlook

- Greater real time analytical capability
- Improving infrastructure to manage data and produce intelligence
- More holistic thinking about Asset Management integrating
  - all activities related to equipment performance
  - strategic purpose
- Inevitable push toward Fleet Approach
- Innovation race: to address business drivers

- Utilization of generation assets: dynamic
- Future planning: complex
- Demographics: knowledge gap
- Stakeholder scrutiny: increasing
- Transparency: expectation
- Business pressures: cost, production

